

### SELECTOR GUIDE

#### APPLICATION AND PRODUCT

#### 5 LIGHT DUTY STEEL-TO-STEEL APPLICATIONS

REPORT NO. 02701

- $\bullet$  #6, #8, #10, #12, and 1/4 diameter Teks  $^{\!\circ}$  1, 2, and 3 drill points
- Hex, Pan, and Oval heads



REPORT NO. 02702

- #12 and 1/4 diameter Teks 2 and 3 drill points
- Hex head



#### HEAVY DUTY STEEL-TO-STEEL APPLICATIONS

REPORT NO. 02703

- #12, and 1/4 diameter Teks 4, 4.5, and 5 drill points
- · Hex head



#### 11 LOW PROFILE ARCHITECTURAL APPLICATIONS

REPORT NO. 02704

- #10 and #12 diameter Teks 3 and Type A points
- · Pancake and Hex heads



#### 13 WOOD-TO-METAL APPLICATIONS

REPORT NO. 02705

- $\bullet$  #10, #12, and 1/4 diameter Teks 3 and 4 drill points
- Wafer, Phillips flat, and Phillips Square-Driv® heads



#### 15 **METAL ROOF AND WALL APPLICATIONS**

REPORT NO. 02706

- #10, #12, and 1/4 diameter Teks 1, 2, 3, 4, 4.5 and 5 drill points
- · Hex with bonded washer



#### 17 PREMIUM METAL ROOF/WALL APPLICATIONS

REPORT NO. 02707

REPORT NO. 02708

- #10, #12, and 1/4 diameter Teks 1, 2, 3, 4, and 5 drill points
- 1/4 and #17 diameter Type AB
- Maxiseal® integral washer system



#### LONG LIFE METAL ROOF AND WALL APPLICATIONS

- #12 and 1/4 diameter Teks 1, 2, 3, and 5 drill points
- 1/4 and #17 diameter Type AB
- Scots® 300SS encapsulated head



#### 21 LIGHT DUTY STEEL-TO-STEEL APPLICATIONS

REPORT NO. 090901

- #12, 1/4, and #17 diameter 300 Series Stainless Steel Teks 1, 2, 3, and AB drill points
- Hex head

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#### LIGHT/MEDIUM DUTY STEEL-TO-STEEL APPLICATIONS

REPORT NO. 040101

- #8, #10, #12, and 1/4 diameter 410 Stainless Steel Teks 2 and 3 drill points
- Hex head



#### 25 **LIGHT/MEDIUM DUTY STEEL-TO-STEEL APPLICATIONS**

REPORT NO. 040102

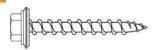
- #10, #12, and 1/4 diameter 410 Stainless Steel Teks 3 drill point
- Hex with bonded washer



#### 27 LIGHT/MEDIUM DUTY STEEL-TO-STEEL APPLICATIONS

REPORT NO. 040601

- #14 diameter Tappers
- 304 Stainless Steel/Carbon Steel
- · Hex with bonded washer



### SELECTOR GUIDE

29 HIGH TORQUE ZINC DIE CAST

REPORT NO. 72100

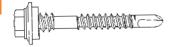
- #12 and 1/4 diameter Teks® 1 and 2 drill points and Type AB
- Maxiseal® integral washer system



31 EXTERIOR RIGID INSULATION APPLICATIONS

REPORT NO. 02709

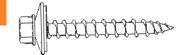
- #12 diameter
- Rigid insulation Teks 3 drill point
- Maxiseal integral washer system and Scots 300SS encapsulated head



METAL-TO-WOOD APPLICATIONS

REPORT NO. 02711

- #9 and #12 diameter, gimlet point #10 and #14 diameter Hi-Lo Type 17 point Trugrip™ GT
- · Hex with or without bonded washer



35 **METAL-TO-WOOD APPLICATIONS** 

REPORT NO. 070101

• #10 Hi-Lo Type 17 and #12 diameter gimlet point Scots Trugrip and HTZ Trugrip



37 **FLASHING APPLICATIONS** 

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REPORT NO. 040701

- Dekstrip<sup>™</sup> expandable edged flashing
- PIPE FLASHING APPLICATIONS

REPORT NO 02714

- Dektite® and Retrofit Dektite®
- EPDM and silicone for 1/4" to 18" pipes

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Dek-Cap<sup>™</sup> standing seam roof end cap flashing

REPORT NO. 02715



REPORT NO. 02714

Universal Master Flash® and Universal Retrofit Master Flash®

METAL ROOF END CAP FLASHING APPLICATIONS

• EPDM and silicone for 1/4" to 19" pipes



45 DRYWALL ANCHOR APPLICATIONS

REPORT NO. 02721

• E-Z Ancor®, Stud Solver™, Plastic Plus™, E-Z Toggle™, E-Z Lite™, E-Z Mini®, Twist-N-Lock™

47 **CEMENT BOARD APPLICATIONS** 

REPORT NO. 02722

- Hi-Lo® and S-12® Rock-On™ screws/Backer-On™ screws
- Countersinking wafer head



49 EXTERIOR WOOD APPLICATIONS

REPORT NO. 02723

• #6, #7, #8, and #10 diameter Dec-King™ screws



51 **EXTERIOR INSULATED FINISH SYSTEM APPLICATIONS** 

REPORT NO. 02724

- Gridmate<sup>™</sup> EIFS mechanical fasteners
- Gridmate<sup>™</sup> PB EIFS mechanical fasteners









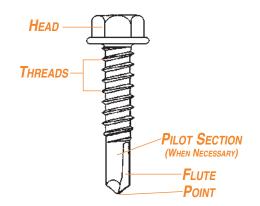
### TEKS® FASTENER FEATURES

#### HFAD

Proper head style choice will ensure stability during driving, proper clamping and desired finished appearance.

#### THREAD FORM AND DIAMETER

The correct choice of thread form and diameter optimizes low installation torque with high pullout strength.



#### PILOT SECTION

The unthreaded portion of the point assures that the drilling of the steel is completed before the threads begin tapping into the drilled hole.

#### **POINT**

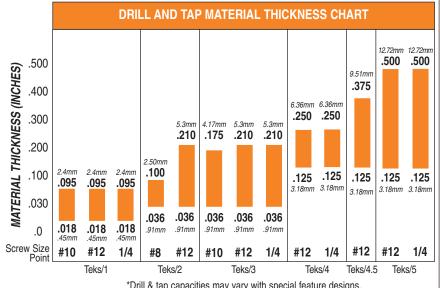
The point is designed to efficiently remove material and precisely size the hole for the thread.

FINISH: Platings and coatings provide lubricity during drilling and tapping as well as corrosion resistance.

FASTENER DESCRIPTION AND BREAKDOWN EXAMPLE									
10	10 - 16 x 3/4" HWH TEKS/3								
Nominal Screw Siz	<u>ze</u>	Threads Per Inch		Screw Length	Head Style	Drill Point Type			

NOMINAL S	CREW SIZES			
THREAD DIAMETER	DECIMAL EQUIVALENT			
#6	.140			
#7	.150			
#8	.160			
#9	.180			
#10	.190			
#11	.200			
#12	.210			
#13	.230			
#14	.240			
1/4	.250			
#17	.286			

STEEL GA	UGE CHA	ART			
COMMON SHEET STEEL	DECIMAL EQ.				
GAUGES	INCHES	MM			
30	.012	.30			
28	.015	.38			
26	.018	.45			
24	.024	.61			
22	.030	.76			
20	.036	.91			
18	.048	1.21			
16	.060	1.52			
14	.075	1.90			
12	.105	2.65			
1/8	.125	3.18			
10	.134	3.42			
3/16	.187	4.77			
1/4	.250	6.36			
1/2	.500	12.72			



\*Drill & tap capacities may vary with special feature designs.

Refer to product reports for specifics.

### **Driv-Tru**™ HWH SOCKET SYSTEM

#### Selector Guide



Part No.	Description	Applications
1591910	Driv-Tru Socket	All 1/4" across flats HWH fasteners
1513910	Driv-Tru Socket	All 5/16" across flats HWH fasteners
1574910	Driv-Tru Socket	All 3/8" across flats HWH fasteners

#### Warranty Information

Proper fastener connection design takes into account where and how fasteners are used. Allowance for special characteristics in materials, differences in types of materials being joined, unique or unusual environmental service or installation conditions, and the safety factors required by anticipating normal or short term loading conditions must be considered. Due to possible differences in specifications, applications and interpretation of results, purchasers and specifiers must make their own evaluation of the products, to determine the suitability of these products for intended use. All warranties of Buildex products, expressed or implied, including the warranties of mechanability and fitness for particular purposes are specifically excluded except for the following: Buildex will repair or replace any product which, within twelve months afer sale by Buildex or its distributors, is found by Buildex to be defective in material or workmanship -- normal wear and tear expected. This is the sole warranty of Buildex and the sole remedy available to distributor or buyer. Buildex shall not be liable for any inuury, loss or damage, direct, indirect, incidental or consequential, arising out of the use of, or the inability to use, any Buildex product.



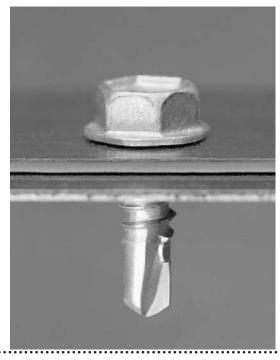
# TEKS<sup>®</sup>

### Self-Drilling Fasteners

Preferred most by electrical, decking, HVAC and metal building

contractors.





#### **Applications**

- Stitch roof deck and wall panel sidelaps.
- HVAC, electrical trim accessories to steel framing.
- Residential steel frame construction.

- Brick ties to steel framing.
- Track to stud and stud splicing.
- Hat channel to stud.

#### **Product Features**

- Sharp convex drill point has precise cutting edges to improve drill performance with less effort.
- Non-walking point provides fast material engagement.
- Unique point to thread design extrudes the metal preventing stripout.
- Point to thread design maximizes pullout performance and minimizes backout.
- Four head styles available to handle various applications.
- Climaseal® finish provides excellent corrosion resistance and lower tapping torque.

#### **Product Specifications**

*Diameter*.....#6, #8, #10, #12 and 1/4

**Thread Form**.....6-20

8-18

10-16, 10-24

12-14

1/4-14

Head Style......#6: #2 Phillips Pan

#8: 1/4" HWH; #2 Phillips Pan

#10: 5/16" HWH; 5/16" HWH with Serrations;

#2 Phillips Pan; #2 Phillips Oval

#12: 5/16" HWH

1/4: 5/16" HWH

Drill Point.....Teks 1

Teks 2

Teks 3

Finish.....#6, #8, Electro-zinc

#10, #12 and 1/4 Climaseal

#### Head Styles



Hex Washer Hex



Oval Head



Pan Head



Hex Washer Head with Serrations

#### Approvals and Listings

Factory Mutual (J.I. 2 X 9A2 AM), ICC ER-3056, ICC ESR-1976

### Self-Drilling Fasteners

#### Selector Guide



Part Number	Description	Head Style	Drill Point	Drill & Tap Capacity	Max. Material Attachments	Box Qty	Applications
1208200	6-20 x 3/8"	Pan	#2	.036100	.100	20,000	HVAC, electrical trim accessories
1563200	6-20 x 3/8"	HWH	#2	.036100		20,000	to steel framing
1527200	6-20 x 1/2"	Pan	#2	.036100		20,000	Residential steel frame
1210200	8-18 x 1/2"	Pan	#2	.036100	.205	10,000	
1213200	8-18 x 3/4"	Pan	#2	.036100	.455	10,000	construction
1218200	8-18 x 1"	Pan	#2	.036100	.705	8,000	Track to stud
1196200	8-18 x 1/2"	HWH	#2	.036100	.205	10,000	Hat channel to stud
1199200	8-18 x 5/8"	HWH	#2	.036100	.330	10,000	Stud splicing
1200200	8-18 x 3/4"	HWH	#2	.036100	.455	10,000	Julia opiionig
1202200	8-18 x 1"	HWH	#2	.036100	.705	8,000	
1204200	8-18 x 1-1/2"	HWH	#2	.036100	1.205	4,000	
1107053	10-16 x 3/4"	HWH	#1	.018095	.220	5,000	Stitching roof deck, wall panel
1109053	12-14 x 3/4"	HWH	#1	.018095	.205	4,000	sidelaps or duct work
1399053	1/4-14 x 7/8"	HWH	#1	.018095	.380	5,000	Sidelaps of duct work
1398000	10-16 x 1/2"	Pan	#3	.036175	.150	10,000	- Clina duat atrana brials tipa ar
1541000	10-16 X 5/8"	Pan	#3	.036175	.200	5,000	Clips, duct straps, brick ties or
1224000	10-16 x 3/4"	Pan	#3	.036175	.325	5,000	accessories to steel framing
1542000	10-16 x 3/4"	Oval	#3	.036175	.325	5,000	
1397000	10-16 x 1/2"	HWH	#3	.036175	.150	5,000	
1127000	10-16 x 5/8"	HWH	#3	.036175	.200	5,000	
1128000	10-16 x 3/4"	HWH	#3	.036175	.325	5,000	
1129000	10-16 x 1"	HWH	#3	.036175	.575	5,000	
1544000	10-16 x 1"	Oval	#3	.036175	.575	5,000	
1545000	10-16 x 1"	Pan	#3	.036175	.575	5,000	
1130000	10-16 x 1-1/4"	HWH	#3	.036175	.825	4,000	
1546000	10-16 x 1-1/4"	Oval	#3	.036175	.825	5,000	
1131000	10-16 x 1-1/2"	HWH	#3	.036175	1.075	3,000	
1550000	10-24 x 3/4"	HWH	#3	.036175	.323	5,000	
1551000	10-24 x 1"	HWH	#3	.036175	.575	5,000	
†1786200	10-24 x 5/8"	*HWH	#2	.036175	.200	5,000	Vibration resistance;
†1707200	10-16 x 3/4"	*HWH	#3	.036175	.323	5,000	HVAC Applications.
†1821200	10-16 x 3/4"	*HWH	#3	.036175	.323	5,000	The state of the s

#### Performance Data

\* With serrations under head. † Electro-zinc finish.

	PULLOUT VALUES (average lbs. ultimate)									
Faste	Fastener Steel Gauge									
Dia.	Pt.	26	24	22	20	18	16	14	12	
#6	2	120	183	248	296	471	679	847	_	
#8	2	119	193	265	298	491	703	959	-	
#10.10	1	148	241	311	357	565	826	1111	1796	
#10-16	3	124	208	266	299	499	708	967	1474	
#12	1	159	261	338	390	649	908	1259	1949	
1/4	1	208	329	428	562	800	1151	_	_	

SHEET STEEL GAUGES						
Gauge No. 12 14 16 18 20 22 24 26						
Decimal Equivalent .105" .075" .060" .048" .036" .030" .024" .018"						

The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

FASTENER VALUES								
Fastener	Tensile	Shear	Torque					
(dia-tpi)	(lbs. min.)	(avg. lbs. ult.)	(min. in. lbs.)					
6-20	1285	750	25					
8-18	1545	1000	42					
10-16	1936	1400	61					
10-24	2702	1500	65					
12-14	2778	2000	92					
1/4-14	4060	2600	150					

	SHEAR VALUES (average lbs. ultimate)									
Fast	Fastener Steel Gauge (lapped)									
Dia.	Pt.	26	24	22	20	18	16	14		
#6	2	278	466	526	758	845	_	_		
#8	2	294	496	560	740	1060	_	_		
#10	1	398	584	659	884	1374	_	-		
π10	3	_	455	526	728	1266	1540	1552		
#12	1	432	703	753	1018	1452	-	-		
1/4	1	511	849	885	1244	1764	_	_		

#### Installation Guidelines



A standard screwgun with a depth sensitive nosepiece should be used to install Teks. For optimal fastener performance, the screwgun should be a minimum of 4 amps and have a RPM range of 0-2500.



Adjust the screwgun nosepiece to properly seat the fastener.



New magnetic sockets must be correctly set before use. Remove chip build-up as needed.



The fastener is fully seated when the head is flush with the work surface.



Overdriving may result in torsional failure of the fastener or stripout of the substrate.



The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.



Teks® and Climaseal® are trademarks of ITW Buildex and Illinois Tool Works. Inc.

# **Buildex**

# **TEKS**®

### Self-Drilling Fasteners

The best point ever for speed and consistency ... optimum for medium duty steel-to-steel applications.



#### **Applications**

- Roof deck to steel framing.
- Wall panel to girt.
- Duct work to steel framing.
- Accessories to steel framing

- Roof clip to steel framing.
- Retrofit framing.
- Commercial overhead steel doors, hinges & latches.

#### **Product Features**

- Point has precise cutting edges to improve drill performance with less effort.
- Non-walking point provides fast material engagement.
- Point to thread design maximizes pullout performance and minimizes backout.

#### Drills and taps in the broadest range of applications.

Climaseal® finish provides excellent corrosion resistance and lower tapping torque.

#### **Product Specifications**

**Diameter**.....#12, 1/4 **Thread Form**.....12-14
1/4-14

Head Style.....#12: 5/16" HWH

1/4: 3/8" HWH

1/4 Overhead Door Fasteners7/16" HWH with Serrations

Drill Point.....Teks 2
Teks 3

Finish.....Climaseal

#### Head Style



Hex Washer Head



Hex Washer Head with Serrations

#### **Approvals and Listings**





Part Number	Description	Head Style	Drill Point	Drill & Tap Capacity	Max. Material Attachment	Box Qty	Applications
1134000	12-14 x 3/4"	HWH	#3	.036210	.270	5,000	. Do of do all to ato al francia a
1136000	12-14 x 1"	HWH	#3	.036210	.520	4,000	Roof deck to steel framing
1120000	12-14 x 1-1/4"	HWH	#2	.036210	.550	4,000	Wall panel to girt
1123000	12-14 x 1-1/2"	HWH	#2	.036210	.800	2,500	vvali parier to girt
1140000	12-14 x 2"	HWH	#3	.036210	1.450	2,000	Duct work to steel framing
1553000	12-14 X 2-1/2"	HWH	#3	.036210	1.950	1,000	
1143000	12-14 x 3"	HWH	#3	.036210	2.450	1,000	Accessories to steel framing
1146000	12-14 x 4"	HWH	#3	.036210	3.450	500	
1147000	1/4-14 x 3/4"	HWH	#3	.036210	.210	3,000	Clip to steel framing
1149000	1/4-14 x 1"	HWH	#3	.036210	.400	2,500	Data Ci farada
1150000	1/4-14 x 1-1/4"	HWH	#3	.036210	.650	2,000	Retrofit framing
1152000	1/4-14 x 1-1/2"	HWH	#3	.036210	.900	2,000	
1155000	1/4-14 x 2"	HWH	#3	.036210	1.400	1,500	
1554000	1/4-14 x 2-1/2"	HWH	#3	.036210	1.900	1,000	
1157000	1/4-14 x 3"	HWH	#3	.036210	2.400	1,000	
1304000	1/4-14 x 4"	HWH	#3	.036210	3.400	500	
1586000	1/4-14 x 3/4"	*HWH	#3	.036210	.250	3,000	Commercial overhead steel
1587000	1/4-14 x 1"	*HWH	#3	.036210	.500	2,500	doors, hinges & latches.



<sup>\* 7/16&</sup>quot; Across Flats HWH with serrations under head.

#### Performance Data

	PULLOUT VALUES (average lbs. ultimate)									
Fast	Fastener Steel Gauge									
Dia.	Pt.	26	24	22	20	18	16	14	12	3/16
12	2	156	243	283	375	605	848	1181	1856	3520
	3	142	211	289	341	551	757	1063	1631	2998
1/4	3	141	231	293	346	613	880	1145	1858	4550

FASTENER VALUES								
Fastener Tensile Shear Tensile (dia-tpi) (lbs. min.) (avg. lbs. ult.) (min								
12-14	2778	2000	92					
1/4-14	4060	2600	150					

	SHEAR VALUES (average lbs. ultimate)											
Fast	tener	Steel Gauge (lapped)										
Dia.	Pt.	26	26 24 22 20 18 16 14 12									
12	2	365	600	623	898	1370	1758	2138	2202			
'-	3	-	-	-	769	1358	1620	1970	1986			
1/4	3	-	-	-	930	1442	2100	2584	2650			

SHEET STEEL GAUGES								
Gauge No. 12 14 16 18 20 22 24 26								
Decimal Equivalent	.105"	.075"	.060"	.048"	.036"	.030"	.024"	.018"

The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

#### Installation Guidelines



A standard screwgun with a depth sensitive nosepiece should be used to install Teks. For optimal fastener performance, the screwgun should be a minimum of 6 amps and have an RPM range of 0-2500.



Adjust the screwgun nosepiece to properly seat the fastener.



New magnetic sockets must be correctly set before use. Remove chip build-up as needed.



The fastener is fully seated when the head is flush with the work surface.



Overdriving may result in torsional failure of the fastener or stripout of the substrate.



The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.



# **Buildex**

# **TEKS**°

### Self-Drilling Fasteners

First in performance!! Over 40 years of consistent drilling.

The original self-drillers for heavy duty applications.



#### **Applications**

Metal deck to structural steel or bar joist.

Clips to structural steel or bar joist.

Liner panels to structural steel or bar joist.

Accessories to structural steel or bar joist.

Longer length fasteners can be used in retrofit clip and sheet applications.

#### **Product Features**

Unique double fluted point has precise cutting edges to improve drill performance in 1/4" thru 1/2" steel.

Engineered for fast drilling and smooth tapping with less effort.

Climaseal® finish provides excellent corrosion resistance and lower tapping torque.

Attachments up to 7.2" of material including 1/2" steel.

A

1/4 Diameter has notched threads to reduce tapping torque.

#### **Product Specifications**

 Diameter
 #12, 1/4

 Thread Form
 12-24, 1/4-28

 Head Style
 #12: 5/16" HWH

 1/4: 5/16" HWH

 1/4: 3/8" HWH

 Drill Point
 Teks 4

 Teks 5
 Teks 5

#### Head Style



Hex Washer Head

#### Approvals and Listings

Finish......Climaseal

Factory Mutual (J.I. 2 X 9A2 AM), ICC ER-3056, ICC ESR-1976



Part Number	Description	Head Style	Drill Point	Drill & Tap Capacity	Max. Material Attachment	Box Qty	Applications
1088000	12-24 x 7/8"	HWH	#4	.125250	.325	5,000	Metal deck, clips, liner
1414000	12-24 x 1-1/4"	HWH	#4.5	.125375	.575	4,000	panels or accessories to
1006000	12-24 x 1-1/4"	HWH	#5	.125500	.375	4,000	structural steel or bar joist.
1070000	12-24 x 1-1/2"	HWH	#5	.125500	.625	2,500	,
1071000	12-24 x 1-1/2"	**HWH	#5	.125500	.625	2,500	Longer fasteners can be
1072000	12-24 x 2"	HWH	#5	.125500	1.125	2,000	used in retrofit clip and
1074000	1/4-28 x 3"	*HWH	#5	.125500	2.150	1,000	sheet applications.
1075000	1/4-28 x 4"	*HWH	#5	.125500	3.150	500	
1641000	1/4-28 x 5"	HWH	#5	.125500	4.150	250	
1431000	1/4-28 x 6"	HWH	#5	.125500	5.150	250	
1590000	1/4-28 x 8"	HWH	#5	.125500	7.150	150	

All available with bonded washer.

#### Performance Data

PULLOUT VALUES (average lbs. ultimate)										
Fast	ener	Steel Gauge								
Dia.	Pt.	16	14	12	3/16	1/4				
	4	-	-	1532	3485	3844				
12	4.5	-	-	1508	3865	4101				
	5	-	-	1527	3701	3999				
1/4	5	-	-	1507	3300	5059				

	FASTENER VALUES										
Fastener (dia-tpi)	Tensile (lbs. min.)	Shear (avg. lbs. ult.)	Torque (min. in. lbs.)								
12-24 T/4	3020	2100	100								
12-24 T/4.5	3020	2100	100								
12-24 T/5	3020	2100	100								
1/4-28 T/5	5577	3310	234								

SHEET STEEL GAUGES										
Gauge No.	12	14	16	18	20	22	24	26		
Decimal Equivalent	.105"	.075"	.060"	.048"	.036"	.030"	.024"	.018"		

	SHEAR VALUES (average lbs. ultimate)										
Fast	Fastener Steel Gauge (lapped)										
Dia.	Pt.	16									
	4	-	-	2048	2030	-					
12	4.5	-	-	2641	2887	2897					
	5	-	-	2650	2700	2762					
1/4	5	1597	2005	2350	2792	3310					

**Note:** Teks fasteners are not categorized as structural bolts. Proper design criteria and strengths must be used for satisfactory application. The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

#### Installation Guidelines



A standard screwgun with a depth sensitive nosepiece should be used to install Teks. For optimal fastener performance, the screwgun should be a minimum of 6 amps and have an RPM range of 0-2500. (Maximum 1800 RPM is recommended for Teks 5 fasteners)



Adjust the screwgun nosepiece to properly seat the fastener.



New magnetic sockets must be correctly set before use. Remove chip build-up as needed.



The fastener is fully seated when the head is flush with the work surface.



Overdriving may result in torsional failure of the fastener or stripout of the substrate.



The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.





# **TEKS**®

### Low Profile Architectural Metal Roof Clip Fasteners & Rake Angle Shoulder Teks

Incorporates the ITW exclusive Phillips Square-Driv®

anti-cam-out system.



#### **Applications**



Low profile architectural metal roof clips to steel purlin.



Low profile architectural metal roof clips to wood supports.

#### Product Features



#12 diameter utilizes the Phillips Square-Driv with interlocking components system.

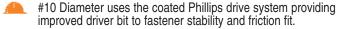
- Keeps the driver securely mated to the fastener during installation.
- Hands-free installation.



Sharp convex drill point has precise cutting edges to improve drill performance with less effort.



Low profile pancake head style ensures proper installation of metal roof panels.



#### **Product Specifications**

#### Low Profile

**Diameter**.....#10, #12

Thread Form......10-16 (Teks 3), 10-12 (Type A)

12-14 (Teks 3), 12-11 (Type A)

Head Style.....#10: #2 Phillips Pancake

#12: #2 Phillips Square-Driv Pancake

Drill Point.....Teks® 3

Type A Issussuss

Finish.....Climacoat (Type A)

Gray Spex (Teks 3)

#### **Head Styles**



#2 Phillips Square-Driv



#2 Phillips Pancake

#### Rake Angle

**Diameter.....**1/4 Thread Form.....1/4-14 Head Style.....HWH **Drill Point.....**#3 Finish.....Climaseal®



Hex Washer Head

#### Approvals and Listings

NOA 09-0928:07

- #10-12 x 1"
- #10-12 x 1-1/2"





Part Number	Description	Head Style	Drill Point	Drill & Tap Capacity	Max. Material Attachment	Box Qty	Applications
1560553	10-16 x 1"	#2 Phillips Pancake	#3	.036175	.550	4,000	Low profile architectural
1575553	12-14 x 1"	#2 PSD Pancake	#3	.036210	.550	4,000	metal roof clip to steel
1713053	*1/4-14 x 1-1/4"	**HWH	#3	.036210	.617	2,500	purlin
1588910	#2 PSD Bit					1	For #12 Diameter Fastener
2128910	#2 Bit					1	
11596553	10-12 x 1" #	‡2 Phillips Pancake	Type A	.012048	.250	4,000	Low profile architectural
1640553	10-12 x 1-1/2"#	#2 Phillips Pancake	Type A	.012048	.750	2,500	metal roof clip to wood
1597553	12-11 x 1" ‡	‡2 PSD Pancake	Type A	.012048	.250	4,000	supports

<sup>\*</sup> With depth of shoulder

#### Performance Data

	PULLOUT VALUES (average lbs. ultimate)											
Fas	tener		Steel Gauge									
Dia.	Pt.	26	24	22	20	18	16	14	12			
#10	3	109	180	218	278	427	583	873	1406			
#12	3	139	194	250	369	450	598	915	1500			
#10	TypeA	192	280	360	460	568	-	-	-			
#12	TypeA	193	300	387	464	621	-	-	-			
1/4	3	141	231	293	346	613	880	1145	1858			

	FASTENER VALUES										
Fastener		Tensile	Shear	Torque							
(dia-tpi)	Point	(lbs. min.)	(avg. lbs. ult.)	(min. in. lbs.)							
10-16	3	1983	1400	78							
12-14	3	2652	2000	92							
10-12	Type A	2581	1426	81							
12-11	Type A	3634	1994	132							
1/4	3	4060	2600	150							

SHEET STEEL GAUGES								
Gauge No. 12 14 16 18 20 22 24 26								
Decimal Equivalent .105" .075" .060" .048" .036" .030" .024" .018"								

SHEAR VALUES (average lbs. ultimate)										
Fastener Steel Gauge (lapped)										
Dia.	Pt.	20 gauge	20 gauge 18 gauge 16 gauge 14 gauge							
#10	3	727	1164	1366	1460					
#12	3	923	1279	1657	1933					
1/4	3	930	1442	2100	2584					

	PULLOUT VALUES (average lbs. ultimate)										
Fast	Fastener Wood Type & Thickness										
Dia.	Pt.	1/2" Plywood	1/2" Plywood 5/8" Plywood 3/4" Plywood Yellow Pine 3/4" OSE								
#10	Type A	364 382 400 579 28									
#12	Type A	377	377 395 427 675 326								

The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

#### Installation Guidelines



A standard screwgun with a depth-sensitive nosepiece should be used to install Teks. For optimal fastener performance, the screwgun should be a minimum of 6 amps and have an RPM range of 0-2500.



Adjust the screwgun nosepiece to properly seat the fastener.



The fastener is fully seated when the head is flush with the work surface.



Overdriving may result in torsional failure of the fastener or stripout of the substrate.



The fastener must penetrate a minimum of 3 pitches of thread beyond the metal structure.



New magnetic sockets must be correctly set before use. Remove chip build-up as needed.



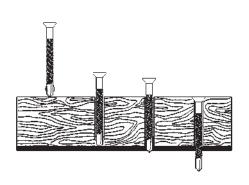
<sup>\*\* 5/16&</sup>quot; Across Flats HWH

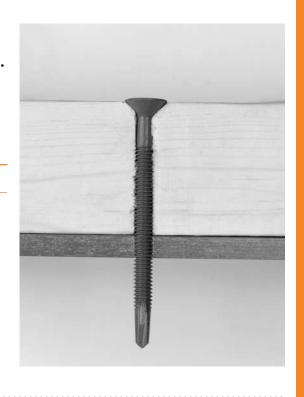


# **TEKS**<sup>®</sup>

### Wood-to-Metal Fasteners

No pre-drilling, fast, efficient attachment of wood to steel.





#### **Applications**

Plywood roof and floor sheet to steel frames.



Plywood fascia to steel frames.

#### **Product Features**



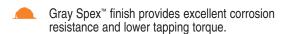
Point has precise cutting edges to improve drill performance with less effort.



Special winged fasteners ream a hole in wood preventing thread engagement during drilling.

Wafer head design has a large bearing surface ideal for plywood.

#### Flat head design countersinks and seats flush in wood.



Compatible with ACQ treated wood.

#### **Product Specifications**

Diameter.....#10, #12 and 1/4

**Thread Form**.....10-16

10-24

12-24

1/4-20

Head Style......#10: #2 Phillips Flat; #2 Phillips

Wafer; #2 Phillips Square-Driv® Flat

#12: #3 Phillips Flat

1/4: #3 Phillips Flat

Drill Point.....Teks 3

Teks 4

Finish.....Gray Spex

#### **Head Styles**





Wafer Head

Phillips Flat Head



Phillips Square Driv®



Part Number	Description	Head Style	Drill Point	Drill & Tap Capacity	Wood Attachment Range	Box Qty	Applications
1565500	10-16 x 1"	Wafer	#3	.030175	1/4"-1/2"	2,500	Plywood, mansard,
1791000	10-16 x 1-13/16"	**PSD Flat		.030175	1/4"-3/4"	2,500	fascia, roofing, flooring
1077000	10-24 x 3/4"	Wafer	#3	.036175	1/4"-3/8"	8,000	to steel framing
1079000	10-24 x 1"	Wafer	#3	.036175	1/4"-1/2"	5,000	ľ
1547500	10-24 x 1-1/4"	PFH	#3	.036175	1/4"-3/4"	5,000	
1643100	10-24 x 1-1/4"	Wafer	#3	.036175	1/4"-3/4"	5,000	
1548500	10-24 x 1-1/2"	PFH	#3	.036175	1/4"-1"	3,000	
1644100	10-24 x 1-1/2"	Wafer	#3	.036175	1/4"-1"	3,000	
1082000	10-24 x 1-7/16"	*PFH	#3	.060175	1/4"-3/4"	3,000	
1588910	#2 PSD Bit					1	Plywood, 2 x 4's headers
1552500	12-24 x 1-5/8"	*PFH	#4	.125250	3/4"-1-1/8"	2,500	to steel framing
1092000	12-24 x 2-1/4"	*PFH	#4	.125250	3/4"-1-3/8"	2,000	to steel frailing
1094000	12-24 x 2-3/4"	*PFH	#4	.125250	3/4"-1-5/8"	1,500	2 x 4's to steel framing
1096000	1/4-20 x 3"	*PFH	#4	.125250	3/4"-2"	1,000	2 A 4 S to steel framing

#### Performance Data

	PULLOUT VALUES (average lbs. ultimate)											
Fast	ener	Steel Gauge										
Dia.	Pt.	26	24	22	20	18	16	14	12	3/16	1/4	
#10-16	3	-	- 208 266 299 499 708 967 1474								-	
#10-24	3	-	-	-	334	495	702	900	1570	3865	4101	
#12	4	-	-	-	-	-	-	-	1508	4297	-	
1/4	4	-	-	-	-	-	-	-	1803	-	-	

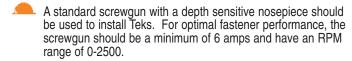
SHEET STEEL GAUGES								
Gauge No. 12 14 16 18 20 22 24 26								
Decimal Equivalent   .105"   .075"   .060"   .048"   .036"   .030"   .024"   .018"								

The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

	FASTENER VALUES										
Fastener (dia-tpi)	Tensile (lbs. min.)	Shear (avg. lbs. ult.)	Torque (min. in. lbs.)								
10-16	1936	1400	61								
10-24	2702	1500	65								
12-24	3165	2200	150								
1/4-20	3860	2700	168								

	SHEAR VALUES (average lbs. ultimate)											
Fast	Fastener Steel Gauge (lapped)											
Dia.	Pt.	20	20 18 16 14 12 1/8									
#10	3	728	1266	1540	1522	-	-					
#12	4	-	-	-	-	2048	2030					
1/4	4	-	-	-	-	2650	2820					

#### Installation Guidelines



Adjust the screwgun nosepiece to properly seat the fastener.

Worn or damaged bit tip should be replaced.

The fastener is fully seated when the head is flush with the work surface.

Overdriving may result in torsional failure of the fastener or stripout of the substrate.

The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.

All #10 diameter "Winged" parts must be driven into a minimum of 16 GA steel thickness.

All 1/4 and #12 diameter "Winged" parts must be driven into a minimum of 1/8" steel in order to break the wings consistently.



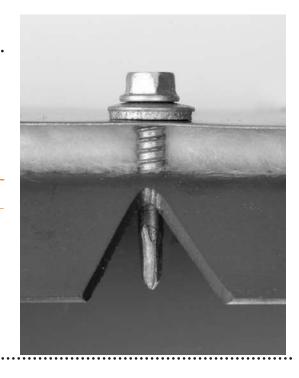
# **Buildex**

# **TEKS**<sup>®</sup>

### Self-Drilling Fasteners With Bonded Washer

For weather-tight sealing of roof and wall applications.





#### **Applications**

Roof panels to purlin or bar joist



Wall panels to girt



Mansard panel to structural

#### Product Features



Vulcanized bonding of washer eliminates separation of EPDM from the metal backing.



Dual sealing bonded washer prevents leaks.



Climaseal® finish provides excellent corrosion resistance and lower tapping torque.

Point has precise cutting edges to improve drill performance with less effort.



Point to thread design maximizes pullout performance and minimizes backout.

#### **Product Specifications**

Diameter.....#10, #12 & 1/4

**Thread Form.....**10-16

12-14 12-24

1/4-14

1/4-28

Head Style.....#10: 5/16" HWH

#12: 5/16" HWH

1/4 (stitch): 5/16" HWH

1/4: 3/8" HWH

Washer Style......Galvanized (G-90)

Drill Point.....Teks 1

Teks 2

Teks 3

Teks 4

Teks 4.5

Teks 5

Finishes.....Climaseal

Available with P<sup>3</sup> powder paint



Hex Washer Head with Bonded Washer







Part Number	Description	Head Style	Drill Point	Drill & Tap Capacity	Max. Material Attachments	Box Qty	Applications
1005000	10-16 x 3/4"	HWH	#3	.036175	.205	3,000	Brick tie to steel framing
1308000	10-16 x 1-1/2"	HWH	#3	.036175	.955	2,500	
1009000	12-14 x 3/4"	HWH	#3	.036210	.150	3,000	Wall panel to girt
1011000	12-14 x 1"	HWH	#3	.036210	.400	3,000	Stitch roof and wall panels
1014000	12-14 x 1-1/4"	HWH	#2	.036210	.430	2,500	Stitch foot and waii panels
1404000	12-14 x 1-1/2"	HWH	#2	.036210	.680	2,000	Mansard panel to steel framing
1016000	12-14 x 2"	HWH	#3	.036210	1.330	1,500	
1333000 1332000	12-14 x 3" 12-14 x 4"	HWH HWH	#3 #3	.036210 .036210	2.330 3.330	1,000 500	Roof panel to purlin
1416000	1/4-14 x 7/8"	HWH	#3 #1	.036210	.260		Retrofit panels to structural
1160000	1/4-14 x 1/0 1/4-14 x 1"	HWH	#1	.016095	.280	3,000 2,500	Tietioni panele to structural
1019000	1/4-14 x 1-1/4"	HWH	#3 #3	.036210	.530	2,000	
1020000	1/4-14 x 1-1/2"	HWH	#3	.036210	.780	1,500	
1021000	1/4-14 x 2"	HWH	#3	.036210	1.280	1.000	
1555000	1/4-14 X 2-1/2"	HWH	#3	.036210	1.780	1,000	
1022000	1/4-14 x 3"	HWH	#3	.036210	2.280	750	
1429000	1/4-14 x 4"	HWH	#3	.036210	3.280	500	Roof and wall panel to bar joist or
1010000	12-24 x 7/8"	HWH	#4	.125250	.205	3,000	structural.
1415000	12-24 x 1-1/4"	HWH	#4.5	.125375	.455	2,500	a Langer feeteners may be used in
1000000	12-24 x 1-1/4"	HWH	#5	.125500	.255	2,500	Longer fasteners may be used in retrofit applications
1001000	12-24 x 1-1/2"	HWH	#5	.125500	.505	2,000	Tetroni applications
1002000	12-24 x 2"	HWH	#5	.125500	1.005	1,500	
1003000	1/4-28 x 3"	**HWH	#5	.125500	2.030	1,000	
1004000	1/4-28 x 4"	**HWH	#5	.125500	3.030	500	
1647000	1/4-28 x 5"	*HWH	#5	.125500	4.030	250	
1432000	1/4-28 x 6"	*HWH	#5	.125500	5.030	250	
1619000	1/4-28 x 8"	*HWH	#5	.125500	7.030	150	

<sup>\* 3/4&</sup>quot; Bonded washer

#### Performance Data

		PULLOUT VALUES (average lbs. ultimate)										
Fast	ener		Steel Gauge									
Dia.	Pt.	26	24	22	20	18	16	14	12	3/16	1/4	
10	3	124	208	266	299	499	708	967	1474			
12	2	156	243	283	375	605	848	1181	1856	3520		
12	3	142	211	289	341	551	757	1063	1631	2998	-	
	4	-	-	-	-	-	-	-	1532	3485	3844	
12	4.5	-	-	-	-	-	-	-	1508	3865	4104	
	5	-	-	-	-	-	-	-	1527	3701	3999	
	1	208	329	428	562	800	1151	-	-	-	-	
1/4	3	141	231	293	346	613	880	1145	1877	4550	-	
	5	-	-	-	-	-	607	918	1507	3300	5059	

	FASTENE	R VALUES	
Fastener (dia-tpi)	Tensile (lbs. min.)	Shear (avg. lbs. ult.)	Torque (min. in. lbs.)
10-16	1936	1400	61
12-14	2778	2000	92
12-24	3020	2100	100
1/4-14	4060	2600	150
1/4-28	5577	3310	234

SHEET STEEL GAUGES								
Gauge No.	Gauge No. 12 14 16 18 20 22 24 26							
Decimal Equivalent								

	SHEAR VALUES (average lbs. ultimate)											
Fast	ener		Steel Gauge (lapped)									
Dia.	Pt.	26	24	22	20	18	16	14	12	1/8	1/4	
10	3	-	445	526	728	1266	1540	1552	-	-	-	
12	2	365	600	623	898	1370	1758	2138	-	-	-	
12	3	-	-	-	769	1358	1620	1970	1986	-	-	
	4	-	-	-	-	-	-	-	2048	2030	-	
12	4.5	-	-	-	-	-	-	-	2641	2887	-	
	5	-	-	-	-	-	-	-	2650	2700	-	
	1	511	849	885	1244	1764	-	-	-	-	-	
1/4	3	-	-	-	930	1442	2100	2584	2650	-	-	
	5	-	-	-	-	-	1597	2005	2350	2792	3310	

The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

#### Installation Guidelines

A standard screwgun with a depth sensitive nosepiece should be used to install Teks. For optimal fastener performance, the screwgun should be a minimum of 6 amps and have an RPM range of 0-2500.



New magnetic sockets must be correctly set before use. Remove chip build-up as needed.



Adjust the screwgun nosepiece to properly seat the fastener.



Overdriving may result in torsional failure of the fastener or stripout of the substrate.



The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread. Properly Seated Washers



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1349 West Bryn Mawr Avenue

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<sup>\*\* 5/16&</sup>quot; Across Flats HWH



# MAXISEAL

### Integral Washer System

Maxiseal ... The premium sealing system for Teks® self-drilling,

self-tapping fasteners.





#### **Applications**

Roof panel to purlin and wall panel to girt.

Stitching roof, wall, fascia, eave panels or gutter straps.

Roof and wall panel or accessories over blanket insulation to steel framing.

#17 diameter replacement for stripped #12 and 1/4 diameter fasteners.

#### **Product Features**

- Controls the EPDM rubber washer for improved in place appearance and increased washer life.
- Seals when driven at an angle.
- Optimum pullover resistance.
- Hex washer head provides excellent driving stability.
- Point has precise cutting edges to improve drill performance with less effort.

- Non-walking point provides fast material engagement.
- Point to thread design maximizes pullout performance and minimizes backout.
- Drills and taps in the broadest range of applications.
- Climaseal<sup>®</sup> finish provides excellent corrosion resistance and lower tapping torque.

#### **Product Specifications**

*Diameter*.....#10, #12, 1/4 and #17

*Thread Form*.....10-16

12-14, 12-24

1/4-14

17-14

*Head Style*.....#10: 5/16" HWH

#12: 5/16" HWH

1/4: 5/16" HWH and 3/8" HWH

#17: 5/16" HWH

Washer Style......9/16" O.D. Integral System

Drill Point.....Teks 1

Teks 2

Teks 3

- 1

Teks 4

Teks 5

Type AB

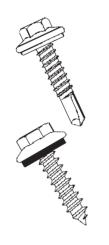
*inish*.....Climaseal

Available with P<sup>3</sup> powder paint

#### Head Style



Maxiseal Head



Part Number	Description	Head Style	Drill Point	Drill & Tap Capacity	Max. Material Attachment	l Box Qty	Applications
1376000	10-16 x 3/4"	HWH	#3	.036175	.325	3,000	Roof and wall panel to steel framing
1023000	12-14 x 3/4"	HWH	#3	.036210	.260	3,000	. Danal aver insulation to stool francism
1026000	12-14 x 1"	HWH	#3	.036210	.490	2,500	Panel over insulation to steel framing
1029000	12-14 x 1-1/4"	HWH	#2	.036210	.560	2,500	
1428000	12-14 x 1-1/2"	HWH	#2	.036210	.790	2,000	
1730000	12-24 x 7/8"	HWH	#4	.018250	.295	3,000	Roof and wall panel to bar joist or structural
1517000	12-24 x 1-1/2"	HWH	#5	.125500	.500	2,000	' '
1389000	1/4-14 x 7/8"	HWH	#1	.018095	.320	3,000	Stitching roof, wall, fascia, or eave panels
1042053	1/4-14 x 3/4"	*HWH	#3	.036210	.200	2,500	Sheet or accessories with up to 6" blanket
1044000	1/4-14 x 1"	*HWH	#3	.036210	.310	2,500	insulation to steel framing
1423000	1/4-14 X 1-1/4"	**HWH	#3	.036210	.560	2,000	
1048000	1/4-14 x 1-1/2"	*HWH	#3	.036210	.810	2,000	
1018000	1/4-14 X 1-3/4"	*HWH	#3	.036210	1.060	1,500	
1712000	1/4-14 x 3"	**HWH	#3	.036210	2.310	1,000	
1063053	17-14 x 1"	**HWH	AB	-	.685	2,500	Replacement screw for 12 and 1/4" diameter

#### Performance Data

		PL	JLLO	JT VA	LUES	(avera	age Ibs	. ultima	ate)				
Fast	ener		Steel Gauge										
Dia.	Pt.	26	24	22	20	18	16	14	12	3/16	1/4		
10	3	124	208	266	299	499	708	967	1474	-	-		
	2	156	243	283	375	605	848	1181	1856	3520	-		
12	3	142	211	289	341	551	757	1063	1631	2998	-		
12	4	-	-	-	-	-	697	986	1532	3485	3844		
	5	-	-	-	-	-	-	-	1527	3701	3999		
	1	208	329	428	562	800	1151	-	-	-	-		
1/4	3	141	231	293	346	613	880	1145	1877	4550	-		
	AB	235	365	496	597	702	926	1180	1716	3523	-		
17	AB	225	261	350	442	553	752	1122	-	-	-		

	FASTENE	R VALUES	
Fastener (dia-tpi)	Tensile (lbs. min.)	Shear (avg. lbs. ult.)	Torque (min. in. lbs.)
10-16	1936	1400	61
12-14	2778	2000	92
12-24 T/4	3020	2100	100
12-24 T/5	2020	2100	100
1/4-14	4060	2600	150
17-14	5300	3200	180

SHEET STEEL GAUGES								
Gauge No.	12	14	16	18	20	22	24	26
Decimal Equivalent	.105"	.075"	.060"	.048"	.036"	.030"	.024"	.018"

	SHEAR VALUES (average lbs. ultimate)											
Faste	ner			Steel	Gauge	e (lapp	ed)					
Dia.	Pt.	26	26 24 22 20 18 16 14 12									
10	3	•	445	526	728	1266	1540	1552	-			
	2	365	600	623	898	1370	1758	2138	-			
12	3	-	-	-	769	1358	1620	1970	1986			
12	4	-	-	-	-	-	-	-	2048			
	5	-	-	-	-	-	-	-	2650			
	1	511	849	885	1244	1765	-	-				
1/4	3	-	-	-	930	1442	2100	2584	2650-			
	AB	422	482	669	889	1157	-	-	-			
17	AB	459	745	989	958	1415	-	-				

The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

#### Installation Guidelines

A standard screwgun with a depth sensitive nosepiece should be used to install Teks®. For optimal fastener performance, the screwgun should be a minimum of 6 amps and have an RPM range of 0-2500.

Adjust the screwgun nosepiece to properly seat the fastener.

New magnetic sockets must be correctly set before use. Remove chip build up as needed.



Overdriving may result in torsional failure of the fastener or stripout of the substrate.

The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.

#### Properly Seated Washers



Teks®, ABOT™, Maxiseal® and Climaseal® are trademarks of ITW Buildex and Illinois Tool Works, Inc.

## **Buildex**

# **SCOTS**

### Long Life Teks® Fasteners

The Original Buildex Scots 300 Stainless Steel Encapsulated

Head will never rust .... EVER!!!





#### **Applications**

Panel over blanket insulation to steel frame.

Roof curb to structural steel.

Standing seam roof system endlaps.

Stitch roof and wall sidelaps.

#17 diameter replacement screw for #12 and 1/4 diameter fasteners.

#### **Product Features**

For improved appearance and extra life an integral design controls the EPDM rubber washer.

Combines 300 series stainless steel exterior with the strength of carbon steel.

300 series stainless most preferred for galvalume long life panels.

Maximum sealing and corrosion protection.

Point has precise cutting edges to improve drill performance with less effort.

Non-walking point provides fast material engagement.

 Point to thread design maximizes pullout performance and minimizes backout.

Drills and taps in the broadest range of applications.

#### **Product Specifications**

**Diameter**.....#12, 1/4 and #17 **Thread Form**......12-14

12-24

1/4-14 17-14

Head Style......5/16" HWH (300 Series Stainless)

Washer Style......9/16" O.D. Integral

Drill Point.....Teks 1

Teks 2

Teks 3 Teks 5

Type AB

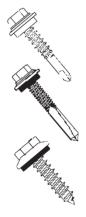
Finish.....Climaseal®

Available with P<sup>3</sup> powder paint

#### Head Style



Scots Head



Part Number	Description	Head Style	Drill Point	Drill & Tap Capacity	Max. Material Attachment	Box Qty	Applications
1165253	12-14 x 1"	HWH	#3	.036210	.310	2,500	Panel over blanket insulation to steel frame.
1167253	12-14 x 1-1/4"	HWH	#2	.036210	.560	2,500	Roof curb to structural steel.
1168253	12-14 x 1-1/2"	HWH	#2	.036210	.790	2,000	
1163000	12-24 x 2"	HWH	#5	.125500	1.000	1,500	
1387253	1/4-14 x 7/8"	HWH	#1	.018095	.320	2,500	
1175153	1/4-14 x 1-1/8"	HWH	#1	.018095	.395	2,500	Standing seam roof system endlaps.
1616000	1/4-14 x 1-1/4"	HWH	#3	.036210	.630	2,000	Stitch roof and wall sidelaps. SSR endlaps.
1178253	1/4-14 x 3/4"	HWH	AB	.012048	.435	2,500	Replacement screw for #12 and 1/4
1180225	17-14 x 1"	HWH	AB	-	.686	1,500	diameter fasteners.

#### Performance Data

	PULLOUT VALUES (average lbs. ultimate)											
Fast	ener		Steel Gauge									
Dia.	Pt.	26	24	22	20	18	16	14	12	3/16	1/4	
12	2	156	243	283	375	605	848	1181	1856	3520	-	
12	5	-	-	-	-	-	-	-	1527	3701	3999	
1/4	5	-	-	-	-	-	-	-	1507	3300	5059	
4/4	1	208	329	428	562	800	1151	-	•	-	-	
1/4	AB	235	365	496	597	702	926	1180	1690	3446	4212	
17	AB	225	261	350	442	553	752	1122	1716	3523	4250	

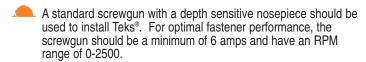
	FASTENER VALUES										
Fastener (dia-tpi)	Tensile (lbs. min.)	Shear (avg. lbs. ult.)	Torque (min. in. lbs.)								
12-14	2778	2000	92								
12-24	3188	2100	100								
1/4-14	4060	2600	150								
1/4-28	5577	3310	234								
17-14	5300	3200	180								

SHEET STEEL GAUGES									
Gauge No.	12	14	16	18	20	22	24	26	
Decimal Equivalent	.105"	.075"	.060"	.048"	.036"	.030"	.024"	.018"	

	SHEAR VALUES (average lbs. ultimate)										
Fast	ener	Steel Gauge (lapped)									
Dia.	Pt.	26	24	22	20	18	16	14	1/8	3/16	1/4
12	2	365	600	623	898	1370	1758	2138	2202	-	-
12	5	-	-	-	-	-	-	-	2700	2720	2762
1/4	5	-	-	-	-	-	1597	2005	2350	2792	3310
1/4	1	511	849	885	1244	1764	-	1	-	-	-
., .	AB	422	22   482   669   889   1157   -   -   -   -								
17	AB	459	745	989	958	1415	•	-	•	-	-

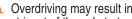
The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

#### Installation Guidelines



Adjust the screwgun nosepiece to properly seat the fastener.

New magnetic sockets must be correctly set before use. Remove chip build-up as needed.



Overdriving may result in torsional failure of the fastener or stripout of the substrate.

The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.





Scots®, Teks®, ABOT™, and Climaseal® are trademarks of ITW Buildex and Illinois Tool Works, Inc.

# **Buildex**

# 410 STAINLESS STEEL TEKS®

Self drilling fasteners for applications requiring

extra corrosion protection



#### **Applications**

Clips to structural steel or bar joist.

Duct work to steel framing.

Liner panels to structural steel or bar joist.

Brick ties to steel framing.

Accessories to structural steel or bar joist.

HVAC, electrical accessories to steel framing.

 Longer length fasteners can be used in retrofit clip and sheet applications.

#### **Product Features**

Engineered for fast drilling and smooth tapping with less effort.

410 Stainless Steel for added corrosion protection.

Silver Climashield<sup>®</sup> finish for added protection compared to standard 410 Stainless Steel products.

Point to thread design maximizes pullout performance and minimizes backout.

#### **Product Specifications**

*Diameter*.....#8, #10, #12, and 1/4"

**Thread Form**.....8-18

10-16 12-14

1/4-14

*Head Style*.....#8: 5/16" HWH, #10: 5/16" HWH,

#12: 5/16" HWH, and 1/4": 3/8" HWH

Drill Point.....Teks 2, Teks 3
Finish....Silver Climashield

#### Head Style



Hex Washer Head (HWH)



Part Number	Description	Head Style	Drill Point	Drill & Tap Capacity	Max. Material Attachment	Box Qty	Applications
1897000 1830000	8-18 x 1/2" 10-16 x 3/4"	HWH HWH	#2 #3	.036100 .036175	0.205 0.325	10,000 5,000	Metal deck, clips, lines or accessories to struc-
1831000 1834000	10-16 x 1" 12-14 x 3/4"	HWH	#3 #3	.036175 .036210 .036210	0.575 0.270	5,000 5,000	tural steel or bar joist
1835000 1837000 1842000	12-14 x 1" 12-14 x 1-1/2" 1/4-14 x 3/4"	HWH HWH HWH	#3 #3 #3	.036210	0.520 0.980 0.150	2,500 2,000 2,500	Longer fasteners can     be used in retrofit clip
1843000	1/4-14 x 1"	HWH	#3	.036210	0.400	2,500	and sheet applications

#### Performance Data

		PULL	OUT V	ALUE	S (ave	rage Ib	s. ulti	mate)			
Fast	Fastener Steel Gauge										
Dia.	Pt.	26	24	22	20	18	16	14	12	3/16	
8	2	119	193	265	298	491	703	959	-	-	
10	3	124	208	266	299	499	708	967	1474	-	
12	3	131	31 196 258 312 452 692 1063 1631 2998								
1/4	3	141	231	293	346	613	880	1145	1858	4550	

	FASTENER VALUES										
Fastener (dia-tpi)	Tensile (lbs. min.)	Shear (avg. lbs. ult.)	Torque (min. in. lbs.)								
8-18	1545	1000	42								
10-16	1936	1400	61								
12-14	2778	2000	92								
1/4-14	4060	2600	150								

SHEAR VALUES (average lbs. ultimate)									
Fastener Steel Gauge (lapped)									
Dia.	Pt.	26	24	22	20	18	16	14	12
8	2	294	496	560	740	1060	-	-	•
10	3	•	455	526	728	1266	1540	1552	•
12	3	-	•	•	769	1358	1620	1970	1986
1/4	3	-	-	-	930	1442	2100	2584	2650

The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

#### Installation Guidelines



A standard screwgun with a depth sensitive nosepiece should be used to install Teks. For optimal fastener performance, the screwgun should be a minimum of 6 amps and have an RPM range of 0-2500.



Adjust the screwgun nosepiece to properly seat the fastener.



New magnetic sockets must be correctly set before use. Remove chip build-up as needed.



The fastener is fully seated when the head is flush with the work surface.



Overdrivng may result in torsional failure of the fastener or stripout of the substrate.



The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.

www.itwbuildex.com



# 410 STAINLESS STEEL TEKS®

Self drilling fasteners with bonded washers for applications requiring extra corrosion protection.



#### **Applications**

Retrofit panels to steel framing.

Stitch roof and wall panels.

Brick ties to steel framing.

Roof panels to purlin or bar joist.

Mall panels to girt.

Mansard panel to structural.

#### **Product Features**

Vulcanized bonding of washer eliminates separation of EPDM from the metal backing.

EPDM bonded washer prevents leaks.

Point has precise cutting edges to improve drill performance with less effort.

 Point to thread design maximizes pullout performance and minimizes backout.

410 Stainless Steel for added corrosion protection.

Corrosion resistant finish for added surface rust protection.

#### **Product Specifications**

*Diameter*.....#10, #12, and 1/4

Thread Form.....10-16

12-14

1/4-14

Head Style.....#10: 5/16" HWH, #12: 5/16" HWH, and

1/4": 3/8" HWH

Drill Point.....Teks 3

Washer Style......9/16" O.D. Bonded

(8-18 Stainless Steel)

Finish.....Silver Climashield®

#### Head Style



Hex Washer Head with Bonded Washer



Part Number	Description	Head Style	Drill Point	Drill & Tap Capacity	Max. Material Attachment	Box Qty	Applications
1850000	10-16 x 3/4"	HWH	#3	.036175	0.205	4,500	Brick tie to steel framing
1848000	10-16 x 1-1/2"	HWH	#3	.036175	0.955	2,500	
1853000	12-14 x 1"	HWH	#3	.036210	0.400	2,500	Mansard panel to steel framing
1851000	12-14 x 1-1/4"	HWH	#3	.036210	0.620	2,500	Roof panel to purlin
1854000	12-14 x 1-1/2"	HWH	#3	.036210	0.850	2,000	Tion parier to pariir
1860000	12-14 x 2"	HWH	#3	.036210	1.330	1,500	<ul> <li>Wall panel to girt</li> </ul>
1857000	1/4-14 x 1"	HWH	#3	.036210	0.280	2,500	a Okitala wash and wall assaula
1861000	1/4-14 x 1-1/4"	HWH	#3	.036210	0.530	2,000	Stitch roof and wall panels
1862000	1/4-14 x 1-1/2"	HWH	#3	.036210	0.780	1,500	Retrofit panels to structural
1892000	1/4-14 x 3"	HWH	#3	.036210	2.280	500	

#### Performance Data

	PULLOUT VALUES (average lbs. ultimate)										
Fast	ener	er Steel Gauge									
Dia.	Pt.	26	24	22	20	18	16	14	12	3/16	
8	2	119	193	265	298	491	703	959	-	-	
10	3	124	208	266	299	499	708	967	1474	-	
12	3	131	196	258	312	452	692	1063	1631	2998	
1/4	3	141	231	293	346	613	880	1145	1858	4550	

	FASTENER VALUES									
Fastener (dia-tpi)	Tensile (lbs. min.)	Shear (avg. lbs. ult.)	Torque (min. in. lbs.)							
8-18	1545	1000	42							
10-16	1936	1400	61							
12-14	2778	2000	92							
1/4-14	4060	2600	150							

	SHEAR VALUES (average lbs. ultimate)									
Fast	Steel Gauge (lapped)									
Dia.	Pt.	26	24	22	20	18	16	14	12	
8	2	294	496	560	740	1060		-	•	
10	3	-	455	526	728	1266	1540	1552	-	
12	3	-	-	-	769	1358	1620	1970	1986	
1/4	3	-	-	-	930	1442	2100	2584	2650	

The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

#### Installation Guidelines



A standard screwgun with a depth sensitive nosepiece should be used to install Teks. For optimal fastener performance, the screwgun should be a minimum of 6 amps and have an RPM range of 0-2500.



Adjust the screwgun nosepiece to properly seat the fastener.



New magnetic sockets must be correctly set before use. Remove chip build-up as needed.



Overdrivng may result in torsional failure of the fastener or stripout of the substrate.



The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.

#### **Properly Seated Washers**





Teks® and Climashield® are trademarks of ITW Buildex and Illinois Tool Works Inc.



# 304 SS & CARBON

Self tapping fasteners for applications requiring extra corrosion protection.



#### **Applications**



Clips to structural or bar joist.



Liner panels to structural steel or bar joist.



Longer length fasteners can be used in retrofit clip & sheet applications.



Coastal applications. (Stainless Steel Only)

#### **Product Features**



304 Stainless Steel for added corrosion protection.



.....

Vulcanized bonding of washer eliminates separation.



Engineered for fast and smooth tapping with less effort.

#### **Product Specifications**

Material ......304 Stainless Steel or Carbon Steel

**Diameter** .....#14

Thread Form .....14-10

Head Style ......3/8" AF HWH

Point .....Type A

Finish ......Electro Zinc

#### **Head Style**



Hex Head with Bonded Washer



Carbon Steel Electro Zinc Part Number	304 Series Electro Zinc Part Number	Description	Carbon Steel Box Qty.	304 SS Box Qty.
1874200	1863000	14 x 3/4" HWH W/ BD Type A Tappers	2,500	2,500
1875200	1864000	14 x 1" HWH W/ BD Type A Tappers	2,500	2,500
1877200	1866000	14 x 1-1/2" HWH W/ BD Type A Tappers	2,000	2,000
1879200	-	14 x 2" HWH W/ BD Type A Tappers	1,500	-

#### Performance Data

with Bonded Washer		PULLOUT VALUES (average lbs ultimate)									
		Gauge	26	24	22	20	18	16	14		
Fastener		Thickness	0.018	0.024	0.030	0.036	0.048	0.060	0.075		
14	Type A	Drill Size	1/8"	5/32"	5/32"	3/16"	3/16"	#7	#7		
14	Type A		191	252	336	371	545	694	884		

with Bonded Washer		PULLOUT VALUES (average lbs ultimate)									
		Gauge	26	24	22	20	18	16	14		
Fas	tener	Thickness	0.018	0.024	0.030	0.036	0.048	0.060	0.075		
14	Type A	Drill Size	1/8"	5/32"	5/32"	3/16"	3/16"	#7	#7		
14	Type A		595	827	1093	1341	1931	2229	2696		

	Bonded Isher		SHEAR VALUES (average lbs ultimate)								
Fas	tener	Gauge	26-14	24-14	22-14	20-14	18-14				
14	Pt	Drill Size	#7	#5	#2	#2	.234"				
14	Type A		534	704	863	1245	2120				

304 SS FASTENER VALUES (average lbs ultimate)								
Fastener (dia-tpi)								
14-10	2684	2148	127					

	CARBON STEEL FASTENER VALUES (average lbs ultimate)							
ſ	Fastener Tensile Shear Fastener (dia-tpi) (lbs. min.) (avg. lbs. ult.) (min. in. lbs.)							
	14-10	4060	2600	150				

#### Installation Guidelines



A standard screwgun with a depth sensitive nosepiece should be used to install Tappers. For optimal fastener performance, the screwgun should be a minimum of 6 amps and have an RPM range of 0-2500.



Adjust the screwgun nosepiece to properly seat the fastener.



New magnetic sockets must be correctly set before use. Remove chip build-up as needed.



The fastener is fully seated when the head is flush with the work surface.



Overdriving may result in torsional failure of the fastener or stripout of the substrate.



The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.





# HTZ"

# High Torque Zinc Die-Cast Long Life Metal Building Teks® Fasteners

Buildex HTZ fasteners exhibit the highest torsional head strength in the zinc die cast

market... no head failures.



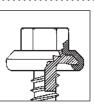


#### **Applications**

Panel over blanket insulation to steel frame.

Stitch roof and wall sidelaps.

Standing seam roof system endlaps.



No Mar Radius Head Design

#### **Product Features**

- HTZ Internal Spline provides the strongest torsional values in the industry... no head failures.
- Zinc aluminum alloy head provides acceptable long life resistance... no red rust.
- No mar radius head design will not scratch, pierce or damage panels if overdriven.
- Indented HWH provides excellent socket stability.

- For improved appearance and extra life an integral design controls the EPDM washer... maximum sealing protection.
- Non-walking point, fast material engagement.
- Point-to-thread design maximizes pullout performance and minimizes backout.

#### **Product Specifications**

**Diameter** .....#12, 1/4 **Thread Form**.....12-14, 1/4-14

Point Type.....Teks 1, Teks 2, Type AB

Finish.....Climaseal®

Available with P<sup>3</sup> powder paint

#### Head Style



**5/16 HWH** Zinc-Aluminum Alloy with Integral Washer Design





Part Number	Description	Head Style	Drill Point	Drill & Tap Capacity	Max. Material Attachment
1721053	1/4-14 x 7/8"	HTZ	#1	.024095	.320
1727053	12-14 x 1	HTZ	#2	.024095	.310
1725053	12-14 x 1-1/4"	HTZ	#2	.024095	.560
1729053	12-14 x 1-1/2"	HTZ	#2	.036210	.790
1757053	12-14 x 2"	HTZ	#2	.036210	1.40
1723053	1/4-14 x 1-1/4"	HTZ	#2	.036210	.630
1736054	1/4-14 x 1"	HTZ	AB	.012048	.685
1778053	1/4-14 x 1-1/2"	HTZ	AB	.012048	1.180

#### Performance Data

	PULLOUT VALUES (average lbs. ultimate)										
Fast	tener					Steel	Gauge				
Dia.	Pt.	26	24	22	20	18	16	14	12	3/16	1/4
12	2	156	243	283	375	605	848	1181	1856	3520	-
	1	208	329	428	562	800	1151	-	-	-	-
1/4	2	141	231	293	346	613	830	1145	1858	4550	-
	AB	235	365	496	597	702	926	1180	1690	3446	4212

SHEET STEEL GAUGES									
Gauge No. 12 14 16 18 20 22 24 26									
Decimal Equivalent .105" .075" .060" .048" .036" .030" .024" .018"									

Note: Teks fasteners are not categorized as structural bolts. Proper design criteria and strengths must be used for satisfactory application.

The values listed are ultimate averages acheived under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design

SHEAR VALUES (average lbs. ultimate)											
Fastener Steel Gauge (lapped)											
Dia.	Pt.	26	24	22	20	18	16	14	12		
12	2	365	600	623	898	1370	1758	2138	2202		
	1	511	849	885	1244	1764	-	-	-		
1/4	2	-	-	-	930	1442	2100	2584	2650		
	AB	422	482	669	889	1157	-	-	-		

FASTENER VALUES									
Fastener (dia-tpi) Tensile Shear Torque (avg.lbs.ult.) Torque (min.in.lbs.									
12-14	2778	2000	92						
1/4-14	4060	2600	150						

#### Installation Guidelines



A standard screwgun with a depth sensitive nosepiece should be used to install Teks. For optimal fastener performance, the screwgun should be a minimum of 6 amps and have an RPM range of 0-2500.



Adjust the screwgun nosepiece to properly seat the fastener.



New magnetic sockets must be correctly set before use. Remove chip build-up as needed.



The fastener is fully seated when the head is flush with the work surface.



The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.



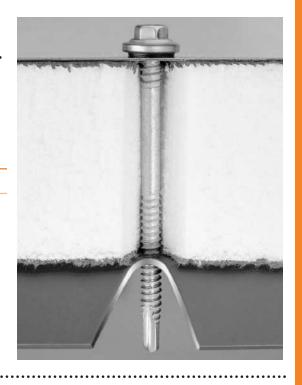


# TEKS<sup>®</sup>

### Exterior Rigid Insulation Fasteners

The original self-drilling fasteners designed specifically

for rigid insulation.



#### **Applications**

Roof and wall panel over rigid insulation to steel framing.



Roof panel over spacer block and insulation to eave purlin.

#### Product Features

- Unique rider section stops panel jacking, point burnout and breakage.
- High thread under the head prevents panel stripout.
- Improved in place aesthetics.
- Available in Scots® and Maxiseal® headstyles.
- Maximum pullover performance.
- Excellent driving stability.
- Seals when driven at an angle.

- Fastens the broadest range of insulation thickness.
- Point has precise cutting edges to improve drill performance with less effort.
- Non-walking point provides fast material engagement.
- Point to thread design maximizes pullout performance and minimizes backout.
- Climaseal® finish provides excellent corrosion resistance and lower tapping torque.

#### **Product Specifications**

**Diameter**.....#12

Thread Form......12-14 with rider section Head Style......5/16" HWH Maxiseal

5/16" HWH Scots 300 Series

**Stainless** 

Washer Style.....9/16" O.D. Integral System

Drill Point.....Teks 3 Finish......Climaseal

Available with P<sup>3</sup> powder paint

#### **Head Styles**

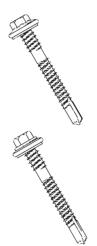






Maxiseal Head

Scots Head



Part Number	Description	Head Style	Drill Point	Drill & Tap Capacity	Insulation Range	Box Qty	Application
Maxisea 1034000 1036000 1038000 1040000	12-14 x 1-7/8" 12-14 x 2-3/8"	HWH HWH HWH	#3 #3 #3 #3	.036210 .036210 .036210 .036210	3/4" to 1" 1-1/8" to 1-1/2" 1-5/8" to 2-3/8" 2-1/8" to 3"	1,500 1,000 750 500	Roof and wall panel over rigid insulation to steel framing.
Scots® 1169200 1170200 1171200 1172200	12-14 x 1-7/8" 12-14 x 2-3/8" 12-14 x 3-1/4" 12-14 x 4"	HWH HWH HWH	#3 #3 #3 #3	.036210 .036210 .036210 .036210	3/4" to 1" 1-1/8" to 1-1/2" 1-5/8" to 2-3/8" 2-1/8" to 3"	1,500 1,000 750 500	Roof panel over spacer block and insulation to eave purlin.

#### Performance Data

	PULLOUT VALUES (average lbs. ultimate)										
Fast	stener Steel Gauge										
Dia.	Pt.	26	26 24 22 20 18 16 14 12 3/16								
12	3 142 211 289 341 551 757 1063 1631 2998										

FASTENER VALUES								
Fastener Tensile Shear Torque (dia-tpi) (lbs. min.) (avg. lbs. ult.) (min. in. lbs. )								
12-14 2778 2000 90								

SHEET STEEL GAUGES									
Gauge No.	12	14	16	18	20	22	24	26	
Decimal Equivalent .105" .075" .060" .048" .036" .030" .024" .018"									

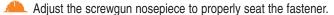
	SHEAR VALUES (average lbs. ultimate)										
Fast	Fastener Steel Gauge (lapped)										
Dia.	Pt.	t. 26 24 22 20 18 16 14 12									
12 3 769 1358 1620 1970 1986											

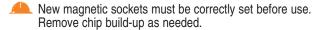
The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

#### Installation Guidelines

A standard screwgun with a depth sensitive nosepiece should be used to install Teks. For optimal fastener performance, the screwgun should be a minimum of 6 amps and have an RPM range of 0-2500.

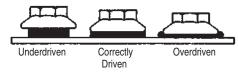
The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.





Overdriving may result in torsional failure of the fastener or stripout of the substrate.

#### **Properly Seated Washers**



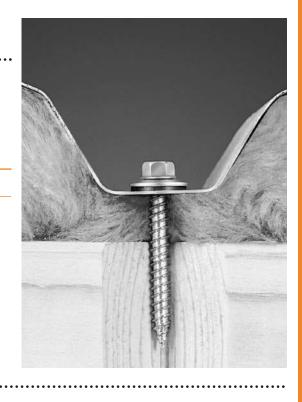




# TRUGRIP"

### Metal-to-Wood Fasteners

The preferred fastener by the leading post frame builders and manufacturers.



#### **Applications**



Metal roof and wall panel to wood structure.



Stitch metal roof and wall panel.



Metal panel over insulation to wood structure.

#### **Product Features**



Non-walking sharp point for fast material engagement.



EPDM bonded washer prevents leaks.



Vulcanized bonding of washer eliminates separation of EPDM from the metal backing.



High hat HWH for driving stability.



Climaseal® finish provides excellent corrosion resistance and lower tapping torque.

#### **Product Specifications**

Material.....Case hardened carbon steel

**Diameter**.....#9, #10, #12, #14

**Thread Form**......9-15

12-14

10-16 Hi-Lo

14-10

Head Style.....1/4" HWH, 5/16" HWH

Washer Style......Galvanized (G-90)

**Drill Point....**#12, #9 Sharp

#10 A.P.T. (Anti-Pigtail Technology)

#14 Type 17

Finish......Climaseal

Available with P<sup>3</sup> powder paint

#### **Head Styles**

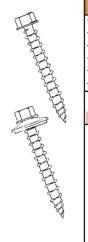


Hex Washer Head



Hex Washer Head with Bonded Washer





Part Number	Description	Head Style	Drill Point	Drill & Tap Capacity	Material Attachment Range	Box Qty	Applications
1271000 1272000 1273000 1275000 1276000	9-15 x 1" 9-15 x 1-1/2" 9-15 x 2" 9-15 x 2-1/2" 9-15 x 3"	HWH HWH HWH HWH HWH	Sharp Sharp Sharp Sharp Sharp	.012048 .012048 .012048 .012048 .012048	0250 0750 .500-1.250 1.000-1.750 1.500-2.250	7,000 4,000 3,000 1,500 1,500	Metal wall panel to wood structure      Metal panel over insulation to wood
	14-10 x 1-1/2" 12-14 x 3/4" onded Washer	5/16" AF HWH HWH	Type 17 Sharp	.012048 .012048	.445 	3,000 4,000	Stitching of metal wall panel
1262053 1264053 1267053	9-15 x 1" 9-15 x 1-1/2" 9-15 x 2"	HWH HWH HWH	Sharp Sharp Sharp	.012048 .012048 .012048	0250 0750 .500-1.250	4,000 2,500 2,000	Metal roof and wall panel to wood
1268053 1269053 1801053 1802053 1803053 1804053 1805053 1525053	9-15 x 2-1/2" 9-15 x 3" 10-16 x 1" 10-16 x 1-1/2" 10-16 x 2-1/2" 10-16 x 3" 14-10 x 1"	HWH HWH HWH HWH HWH 5/16" AF HWH	Sharp Sharp A.P.T. A.P.T. A.P.T. A.P.T. Type 17	.012048 .012048 .012048 .012048 .012048 .012048 .012048	0250 1.500-2.250 0250 0750 .012048 1.000-1.750 1.500-2.250 0445	1,500 1,000 2,500 2,500 2,000 1,500 1,000 2,500	Metal panel over insulation to wood
1526053 1270053	14-10 x 1-1/2" 12-14 x 3/4"	5/16" AF HWH *HWH	Type 17 Sharp	.012048 .012048	0750 	2,000 4,000	Stitching of metal roof and wall panel

#### **Performance Data** for #10 Diameter

PULLO	PULLOUT VALUES IN STEEL (average lbs. ultimate)									
Fastener	Steel Gauge									
Dia.	26	26 24 22 20 18								
9	171	171 252 329 401 634								
12	199	199 271 360 426 656								
10	151	238	291	359	478					

PULLO	PULLOUT VALUES IN WOOD (average lbs. ultimate)									
Fastener		Embedment in 2" x 4"  1/2" 3/4" 1" 1-1/4" 1-1/2"								
Dia.	1/2"									
9	198	328	571	728	872					
12	210	335	-	-	-					
10	256	710	753	1121	1358					

The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

FASTENER VALUES							
Fastener	Fastener Tensile Shear						
(dia-tpi)	(lbs. min.)	(avg. lbs. ult.)	(min. in. lbs.)				
9-15	1800	1200	50				
12-14	2778	2000	92				
10-16	1927	1200	71				

PULLOVER VALUES (average lbs. ultimate)								
F	astener		Steel Gauge					
Dia.		26	24	22	20	18		
9	Unwashered	465	623	815	1049	1549		
9	Washered	515	674	875	1100	1627		
12	Unwashered	527	699	863	912	1185		
12	Washered	587	744	915	993	1246		
10	Washered	548	932	1122	1444	1894		

GAUGES					
Gauge No.	Decimal Equivalent				
18	.048"				
20	.036"				
22	.030"				
24	.024"				
26	.018"				
28	.015"				
30	.012"				

SHEET STEEL

#### Installation Guidelines



A standard screwgun with a depth sensitive nosepiece should be used to install TruGrip™. For optimal fastener performance, the screwgun should be a minimum of 6 amps and have an RPM range of 0-2500.



Adjust the screwgun nosepiece to properly seat the fastener.



New magnetic sockets must be correctly set before use. Remove chip build-up as needed.





Overdriving may result in torsional failure of the fastener or stripout of the substrate.



The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.

#### Properly Seated Washers



TruGrip™ and Climaseal® are trademarks of ITW Buildex and Illinois Tool Works, Inc.

### **Buildex**

# SCOTS TRUGRIP™ HTZ TRUGRIP™

### Long Life Post Frame Fasteners



#### **Applications**

Metal roof and wall panel to wood structure.

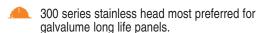
St

Stitch metal roof and wall panel.

Metal panel over insulation to wood structure.

#### **Product Features**

Integral washer head design seals even when driven at an angle.



#10 Hi-Lo thread has 30% greater pullout than #9 in wood.

Climaseal® long life finish resists corrosive elements in wood.

A.P.T. point for fast cutting, easier tapping, and pigtail reducing.

High-hat HWH for driving stability.

#### Product Specifications

Material.....Case hardened carbon steel

*Diameter*.....#10 and #12

Thread Form......10-16 Hi-Lo and 12-14 Head Style......1/4" Across Flats HWH

(300 Series Stainless)

Washer Style......7/16" O.D. Integral Head with

**EPDM Washer** 

Drill Point.....#10: A.P.T. (Anti-Pigtail Technology)

#12: Sharp

Finish.....Climaseal®

Available with P<sup>3</sup> powder paint

#### Head Style



Scots Head



HTZ Head



Part Number	Description	Head Style	Drill Point	Drill & Tap Capacity	Material Attachment Range	Box Qty	Common Applications
1951053 1953053 1955053 1957053	10-16 x 1" 10-16 x 1-1/2" 10-16 x 2" 10-16 x 2-1/2"	HWH HWH HWH HWH	A.P.T. A.P.T. A.P.T. A.P.T.	.012048 .012048 .012048 .012048	0250 0750 .500-1.250 1.000-1.750	2,500 2,500 1,000 1,000	Metal roof and wall panel to wood structure     Metal panel over insulation to wood structure
1691053	12-14 x 3/4"	HWH	Sharp	.012048		4,000	Stitching of metal roof and wall panel
1937053	10-16 X 1-1/2"	HTZ	A.P.T.	.012048	0750	2,000	

#### Performance Data

PULLO	JT VAL	T VALUES IN STEEL (average lbs. ultimate)					
Fastener		Steel Gauge					
Dia.	26	24	22	20	18		
10	151	238	291	359	478		
12	199	271	360	426	656		

FASTENER VALUES						
Fastener Tensile (lbs. min.)		Shear (avg. lbs. ult.)	Torque (min. in. lbs.)			
10	1927	1200	71			
12	2778	2000	92			

GAUGES					
Gauge No.	Decimal Equivalent				
18	.048"				
20	.036"				
22	.030"				
24	.024"				
26	.018"				
28	.015"				
30	.012"				

CHEET CTEEL

PULLO	UT VAL	JT VALUES IN WOOD (average lbs. ultimate)					
Fastener	E	Embedment in 2" x 4" (SYP)					
Dia.	1/2"	3/4"	1"	1-1/4"	1-1/2"		
10	256	710	753	1121	1358		
12	210	335	-	-	-		

PULLOVER VALUES (average lbs. ultimate)						)
F	astener	Steel Gauge				
Dia.		26	24	22	20	18
10	Washered	548	932	1122	1444	1894
12	Washered	587	744	915	993	-

The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

#### Installation Guidelines



A standard screwgun with a depth sensitive nosepiece should be used to install Scots TruGrip. For optimal fastener performance, the screwgun should be a minimum of 6 amps and have an RPM range of 0-2500.



Adjust the screwgun nosepiece to properly seat the fastener.

New magnetic sockets must be correctly set before use. Remove chip build-up as needed.



Overdriving may result in torsional failure of the fastener or stripout of the substrate.



The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.

#### Properly Seated Washers



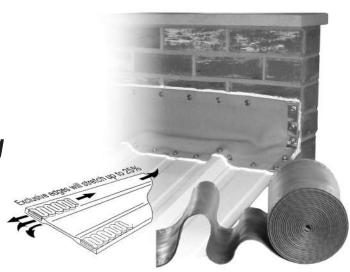




# **DEKSTRIP™**

### Expandable Edged Flashing

Stretches to any shape, seals & stays.



Gambrel roof

Serpentine edges stretch up to 25% for added length

Great for large round pipes

Handles vibration & expansion

Flash between dissimilar materials

#### **Applications**







Parapet Flashing

Expansion Joints

Stepped Roof

Dissimilar roof profiles

Transition wall

#### **Product Features**

20 year warranty

Wraps around almost any profile

Paintable after installation

TPE has a continuous service temperature range of -58°F to +240°F

### **Product Specifications**

Material.....Grey TPE

#### Base Kit Contents

- Dekstrip material
- 1" x 4' Aluminum termination strip
- 3" x 2' Splice tape

#### Selector Guide

Base Kit Part Number	Description	Weight	Fasteners Needed (1-1/2" o.c.)
4157910	7" x 75'	26 lb.	1200
4155910	9" x 75'	31 lb.	1200
4156910	12" x 75'	38 lb.	1200
4171910	18" x 50'	30 lb.	800

#### Accessories for Dekstrip

Part #	Description	Used On
1175153	1/4-14 x 1-1/8" Scots® T/1	Metal roof and wall
4172910	.040 x 1" x 4' Aluminum Termination Strip	Terminating/joining ends of Dekstrip
4040910	Sikaflex 201 Polyurethane Sealant	Sealing edges on all surfaces
4178910	3" x 2' Splice tape	

#### Installation Guidelines

#### **Basic Installation**



 Snap a chalk line to provide a guide for applying sealant.



Apply a continuous bead of sealant along chalk line.



3. Position top edge of Dekstrip over seal bead and install Buildex fasteners at 1-1/2" maximum intervals on top edge. Repeat steps 1, 2, and 3 for the bottom edge.



 Apply additional sealant to both fastened edges for maximum weather-tight sealing.

#### **Splicing**

#### **Materials Needed:**

- · Leather Gloves
- · Heat Gun
- 3" x 2' splice tape
- · Shears or scissors



1. Apply splice tape to Dekstrip.



2. Position second Dekstrip over tape & press in place.



3. Apply heat and press firmly to seal edges.

#### **Detailed Instructions**

- 1. Cut splice tape (supplied in Dekstrip carton) to the width needed and remove clear film from one side of the tape. Lining up the edges, press the tape firmly onto the Dekstrip to remove air pockets.
- 2. Remove remaining film from tape. Apply second piece of Dekstrip over tape and press firmly.
- 3. Apply heat over spliced area for 1-2 minutes while applying firm pressure over entire spliced area to ensure adhesion.
- 4. Turn material over and repeat step 3.

#### Joining ends around round pipes



 Cut splice tape to length, remove film from one side and apply to Dekstrip.



2. Remove film from top of splice tape.



Overlap top piece of Dekstrip and press onto tape.



4. Fold termination strip in half, cut to width, and slide over spliced area.



 Fasten through top of termination strip, Dekstrip, and back of strip with Scots® fasteners or rivets.



6. Apply sealant to all



# DEKTITE® AND RETROFIT DEKTITE®

### Pipe Flashings

The original flexible pipe flashing system with a 20 year warranty.



#### **Applications**

Plumbing, Heating, Air Conditioning, Electrical and Exhaust Vents.

#### **Product Features**

- Made of long life, flexible, weatherproof gray EPDM rubber or red silicone.
- Flexible, corrosion resistant aluminum base conforms to any panel configuration.
- EPDM and silicone will not crack or break.
- Pipe diameter markings are clearly indicated for accurate fitting.
- Designed for 1/4" to 18" diameter pipes.

#### **Product Specifications**

Pipe Diameter Ranges......1/4" to 18" - Dektite

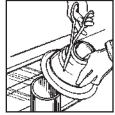
3/4" to 10" - Retrofit Dektite

1/4" to 18" - Silicone

- One piece construction is easy to install.
- Pleated cone adjusts to any roof pitch and allows for complete flexibility.
- EPDM has a continuous service temperature range of -65°F to +250°F.
- Silicone has a continuous service temperature range of -40°F to +350°F.
- Proven resistance to ozone and ultra-violet light.

Materials.....EPDM - Standard and Retrofit
Silicone - High Temperature

#### **Dektite Installation Guidelines**



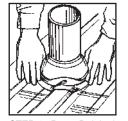
**STEP 1:** Cut Dektite at appropriate pipe diameter marking.



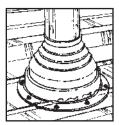
**STEP 2:** Slide Dektite flashing down over pipe.



**STEP 3:** Apply sealant on underside of flexible aluminum base.



**STEP 4:** Press Dektite base into contours of panel configuration.



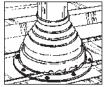
STEP 5: Fasten Dektite to surface with Buildex Scots<sup>o</sup> self-drilling fasteners. Apply additional sealant around base if desired.

Notes: • Dekite can be installed over or between the ribs of standard panels.

- DO NOT install over SSR or architectural panel seams.
- Generally no sealant is required where the Dektite collar provides a compression fit around the pipe. However, some metal
  pipes and flues include a seam which may require a local application of sealant at the point where the Dektite collar
  crosses the seam.

Dektite Flashing Guide					
Part Number	Description	Pipe Outside Diameter	Dektite Base Diameter	Dektite Height	Box Quantity
4001910	Mini	1/4"-1-1/8"	3-1/2"	1-3/4"	20
4003910	1	1/4"-2"	4-3/4"	3"	10
4004910	2	1-3/4"-3-1/4"	6-1/4"	4"	10
4009910	3	1/4"-5"	7-3/4"	4"	40
4035910	#3 Silicone	1/4 -5	7-3/4	7	10
4011910	4	3"-6"	9-1/4"	5"	10
4016910 4036910	5 #5 Silicone	4"-7"	10-3/4"	5"	5
4018910	6	5"-9"	12-1/2"	6"	5
4020910	7	6"-11"	14-1/2"	6"	5
4025910	8	7"-13"	16 1/0"	6"	-
4038910	#8 Silicone	7-13	16-1/2"	U	5
4028910	9	10"-18"	05.0/0"	8"	
4039910	#9 Silicone	10 -18	25-3/8"	U	2

Part Number	Description	Box Qty
1175153	1/4-14 x 1-1/8" Scots Teks1	2,500
4040910	Chemseco Sealant	24



Standard Dektite



Retrofit Dektite Selector Guide					
Part Number	Dektite Size Number	Pipe Outside Diameter	Dektite Base Diameter	Dektite Height	Box Qty
4029910	801	3/4"-2-3/4"	6-3/10"	3-1/2"	10
4030910	802	2"-7-1/4"	10-3/4"	5-3/5"	5
4031910	803	3-1/4"-10"	14-1/2"	5-4/5"	5
Diverter Dektite Selector Guide					
4000910	Diverter	Dektite			1

Note: When used on roofs where pitch is steeper than 20 degrees, or when used on deep ribbed profile roof panel (1-1/2" deep corrugation or more), consider using next larger size Dektite that will accommmodate the same pipe diameter.

#### Performance Data

ASTM Method	Test Description	Specification	Test Results
D412	Tensile Strength (min. psi rating)	1450 psi min.	1537 psi
D412	Ultimate Elongation (%)	350 min.	535
D1171	Resistance to Ozone- min. rating	100 (no cracks)	Passed
D673	Heat Aging - 70 hrs. at 212°F • Change in Hardness (points)	± 15 max.	+8
	Change in Tensile Strength (%)	± 30 max4.7	
	Change in Elongation (%)	± 50 max.	-26

ASTM Method	Test Description	Specification	Test Results
D2137	Low Temperature Brittleness- 3 mins. at -40°F	Non-brittle	Passed
D624	Tear Resistance Die C (min.) per inch of width min.	125 pounds per inch of width	130 pounds
U.L. 94	Flame Resistance	U.L. 94 H.B.	Passed

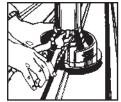
#### Retrofit Dektite Installation Guidelines



STEP 1: Begin cutting opposite of the mechanical locking joiner. Cut through the joiner with tin snips.



STEP 2: Wrap Retrofit Dektite around the pipe. Engage the top section of the joiner first, then proceed down until joiner is completely engaged.



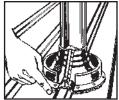
STEP 3: Crimp joiner tightly, starting at the top by squeezing joiner "fingers" with pliers.



STEP 4: Apply sealant to the underside of the ribbed Dektite to the panel with aluminum base. Press Retrofit Dektite against contours of the panel configuration.



STEP 5: Attach Retrofit SCOTS® self-drilling screws. Screws should be mechanical locking joiner spaced as necessary to avoid gaps between the base and the panel.



STEP 6: Apply additional sealant around the top of the Dektite, near the

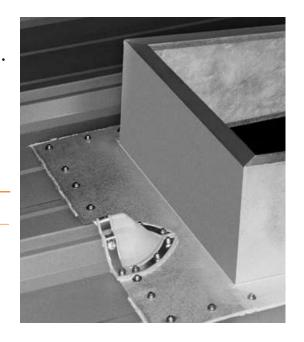
Recommended Sealant: Chemseco Sikaflex® sealant, part number 4040910.



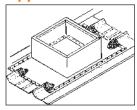
## DEK-CAP

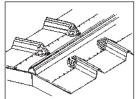
## Standing Seam Roof End Cap Flashing

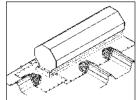
The only universal end cap flashing!!

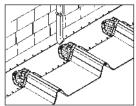


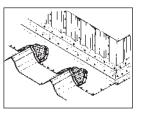
#### **Applications**











#### **Product Features**

- Universal design allows use on left and right handed seams.
- Flexible, corrosion resistant aluminum base conforms to the majority of standing seam roof panels.
- Pre-formed panel profile shape is designed to reduce installation time.
- Fastening locations are clearly indicated for accurate installation.
- Dual underside ridges provide maximum sealing protection.

- Thermal elastomer material provides excellent resistance to ozone, ultra-violet light and extreme temperatures.
- Thermal elastomer has a continuous temperature of -40°F to +250°F.
- Expansion notch provides added installation flexibility.
- Interior panel stop ensures correct installation position.

#### **Product Specifications**

Troduct opcom	Toutions
Material	Thermal Elastomer
Width	7-1/4"
Length	5-3/4"
Height	3-5/16"
Color	Gray



Part Number	Description	Applications	Box Quantity
4146910	Dek-Cap	Metal Curbs, Skylights, Ridge Applications, Jobsite Retrofit	10

#### **Performance Data**

ASTM Method	Test Description	Test Specification	Results
D412	Tensile Strength (min. psi rating) 1450 psi min.		1500 PSI
D412	Ultimate Elongation (%)	350 min.	450
D1171	Resistance to Ozone- min. rating	100 (no cracks)	Passed
D573	Heat Aging - 70 hrs. at +212°F •Change in Hardness (points) •Change in Tensile Strength (%) •Change in Elongation (%)	± 15 max. ± 30 max. ± 50 max.	+3 +2 -3

ASTM Method	Test Description	Test Specification	Results
D2137	Low Temperature Brittleness- 3 mins. at -40°F	Non-brittle	Passed
D624	Tear Resistance Die C (min.)	125 pounds per inch of width min.	Passed

#### **Installation Guidelines**



STEP 1: Bend top so that both sides are parallel to metal roof.



**STEP 2:** Press Dek-Cap edges into contours of panel configuration.



STEP 3: Remove and apply sealant on underside of flexible aluminum edging.



**STEP 4:** Slide Dek-Cap flashing over panel profile.



STEP 5: Follow indicated fastening pattern to attach Dek-Cap to surface with Buildex Scots® self-drilling fasteners.



STEP 6: Apply additional sealant around base if desired.

Recommended Sealant: Chemseco Sikaflex $^\circ$  sealant, part number 4040910.



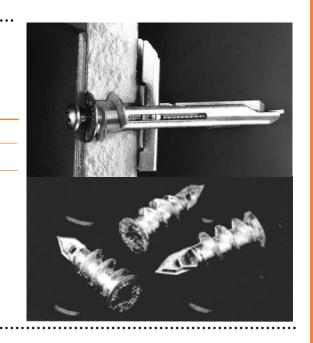
## E-Z Ancor®

### Self-Drilling Drywall Anchors

The Original! Fast and easy self-drilling anchors. E-Z Zinc™,

E-Z Stud Solver™, E-Z Mini™, E-Z Lite™, E-Z Plastic Plus™,

Twist-N-Lock™, and E-Z Toggle™



#### **Applications**

Electrical Fixtures

Thermostats

HVAC Fixtures

Plumbing Fixtures

Bathroom Accessories

Shelving and Supports

Mirrors

Picture Frames

Brackets

Plaques and Awards

Closet Organizers

Coat Racks

Curtain Rods

Signs

Bulletin Boards

Control Systems

Decorative Wall Hangings

Office Material Holders

Smoke Detectors

Clocks

Kitchen Accessories

Doorbells

Telecommunications Equipment

Chalk Boards

Remote Control Boxes

#### **Product Features**

No hole preparation necessary; pre-drills own small precise hole in gypsum wallboard.

Replaces plastic plugs and toggles.

Deep thread design provides strong engagement in 3/8", 1/2" and 5/8" gypsum wallboard.

Installs quickly and easily with a phillips screwdriver or square drive bit.

Full range of anchors to cover all wall fastening applications. Available in corrosion resistant, non-conductive white nylon.

Can be easily backed-out.

Low profile head.

Single point designs for clean cutting installation.

Stud Solver - attachments through gypsum and wood! Works in double drywall applications, too!

- #8 diameter 1-1/4" screws included

- Bulk packaging only

#### **Product Specifications**

Product Material.....Zinc die cast, Carbon, Steel, Nylon Drilling Capacity......3/8", 1/2" and 5/8" gypsum wallboard

		Anchor Description	Anchor Material	Part Number	Quantity	Maximum Fixture Thickness	Accommodates Sheet Metal Screw Size
Light Duty	E-Z Lite"	3/8"     1-5/16"	White Nylon	5006902 5006900	10 – 100 ct boxes Bulk - 10,000 Anchors	3/4"	#6
Light	E-Z Mini*	7/16'- 1-1/4"	Zinc	5033902 5033900	10 – 100 ct boxes Bulk - 3,000 Anchors	3/4"	#6, #7, or #8
	Stud Solver"	1-1/8"	Zinc	5052900	Bulk Only - 1,500 Anchors & Screws	3/4"	Use only #8 with screw provided
Duty .	E-Z Zinc"	1-5/8°	Zinc	5000902 5000900	10 – 100 ct boxes Bulk - 1,500 Anchors	3/4"	#6, #7, or #8
Medium Duty	E-Z Plastic Plus"	1-1/2"   1-5/8"	White Nylon	5035902 5035900	10 – 100 ct boxes Bulk - 4,500 Anchors	3/4"	#6, #7, or #8
	Twist-N- Lock"	1/2°-   1-5/8°	White Nylon	5061902 5061900	10 – 100 ct boxes Bulk - 4,500 Anchors	3/4"	Refer to sizes on back inside cover
Duty	Toggle"			5014901 5014900	50 ct - 50 #8 x 2-1/8" Pan SMS Bulk - 500 Anchors & Screws	4 /01	"0
Heavy Duty	E-Z Tog	9/16"-	Zinc	5017901 5017900	50 ct - 50 #8 x 2-1/8" Large Washer Face SMS Bulk - 500 Anchors & Screws	1/2"	#8

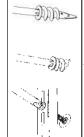
#### Performance Data

These performance values are averages obtained under laboratory conditions. Note that these values will change depending on age, moisture content and surface treatment of the drywall (gypsum) material. Appropriate safety factors should be applied to these values for design purposes.

	HOLDING WEIGHT			
DRYWALL THICKNESS	3/8"	1/2"	5/8"	
Light Duty Plastic	25 lbs.	30 lbs.	40 lbs.	
Light Duty Zinc	30 lbs.	40 lbs.	50 lbs.	
Medium Duty	40 lbs.	50 lbs.	75 lbs.	
Twist-N-Lock	65 lbs.	75 lbs.	80 lbs.	
Heavy Duty	70 lbs.	85 lbs.	150 lbs.	

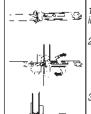
#### Installation Guidelines

#### Light Duty & Medium Duty E-Z Ancors



- Place #2 Phillips screwdriver into recess of E-Z Zinc, E-Z Lite, E-Z Mini, E-Z Stud Solver, Twist-N-Lock, or E- Z Plastic Plus.
- 2. Press into drywall while turning the anchor clockwise until it is seated flush with wall.
- Place fixture in position over installed E-Z Zinc, E-Z Lite, E-Z Mini , E-Z Stud Solver, Twist-N-Lock, or Plastic Plus. Insert screw with screw driver. Tighten fixture in place.

#### Heavy Duty E-Z Toggle



- 1. Using a #2 Phillips screwdriver, drill the E-Z Toggle Anchor into drywall until the head of the anchor is seated flush.
- To "set" the clamp behind the drywall, place the mounting scrw into the anchor and push or tap firmly until approximately 1" of screw is protruding (do not rotate). Then remove the screw.
- Place fixture over E-Z Toggle, insert screw and continue to turn until fastened tightly (for example when attaching a 1/2" thick fixture, it will require approx. 23 full rotations of the screwdriver to fully tighten the fixture).



1349 West Bryn Mawr Avenue Itasca, Illinois 60143 630-595-3500 Fax: 630-595-3549 www.itwbuildex.com E-Z Ancor®, E-Z Stud Solver™, E-Z Lite™, E-Z Mini™, E-Z Plastic Plus™, Twist-N-Lock™, and E-Z Toggle™ are trademarks of ITW Buildex and Illinois Tool Works, Inc.

## ROCK-ON"

### Cement Board Fasteners

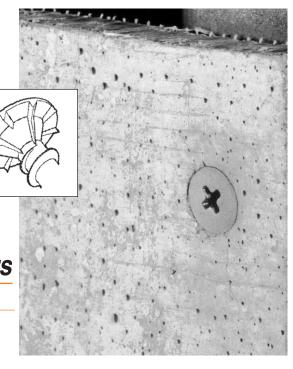
High performance rib design is still the best!!!

## BACKER-ON"

### Fiber Cement Backerboard Fasteners

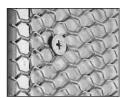
Recognized for use with HARDIEBACKER® cement

backerboard.





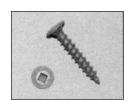
Cement-type boards or any dense sheathings to steel or wood studs.



Wire lath to steel or wood studs.



Plywood to steel or wood studs.



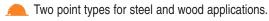
Hardie Fiber Cement Backerboard.

#### **Product Features**

#### Rock-On



Rib design under head countersinks into dense material while preventing stripouts.

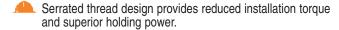


Larger head diameter increases board surface contact for greater pullover resistance.

Rock-On is recommended for ACQ treated wood.

#### Backer-On

Gimlet points starts easily - no predrilling.



Rib design under head countersinks into dense material while preventing stripouts.

#2 square drive prevents bit from slipping.

#### **Product Specifications**

#### Rock-On

**Diameter**.....#8; #9

Thread Form.....8-18; 9-15 Hi-Lo®

**Drill Point.....**#8 Type S-12®; #9 Type "S"

Head Style......Wafer Head with countersinking ribs

Finish......Climacoat®

#### Backer-On

**Diameter**.....#10

Thread Form......10-10 Serrated

Drill Point......Gimlet

Head Style.....Wafer Head with countersinking ribs

Finish.....Long life epoxy topcoat/zinc plating.



Part Number	Length	Material Attachment Range	Box Qty	Applications
Hi-Lo® Rock-C		II I O/All Mark in Third I Mark	5.000	Cement Board to wood or
2151500*	9 x 1-1/4"	Up to 3/4" Material Thickness to Wood; 3/8" - 1" Material Thickness to Steel	5,000	light gauge steel 26-20 gauge
2153500*	9 x 1-5/8"	Up to 1-1/8" Material Thickness to Wood; 3/8" - 1-3/8" Material Thickness to Steel	4,000	Cement Board to Steel
2155500	9 x 2-1/4"	Up to 1-3/4" Material Thickness to Wood; 1" to 1-7/8" Material Thickness to Steel	2,000	Studs 20-12 Gauge
S-12° Rock-Or	า			Backer Board
2156500*	8 x 1-1/4"	3/8" to 3/4" Material Thickness	5,000	
2159500*	8 x 1-5/8"	3/8" to 1-1/4" Material Thickness	4,000	
2139500	8 x 2-1/4"	1" to 1-7/8" Material Thickness	2,000	
Backer-On <sup>™</sup>				
2406000	10 x 1-1/4"	Up to 3/4" Material Thickness to Wood;	5,000	

<sup>\*</sup>Fully Threaded

#### Performance Data

	PULLOUT VALUES IN STEEL (GAUGES)											
26         24         22         20         18         16         14         12												
S-12	120	191	239	285	470	663	910	1424				
Hi-Lo	163	242	314	370	-	-	-	-				
Backer-On	271	371	457	615	-	-	-	-				

WOOD (EMBEDMENT) #2 SPF 2 x 4									
	1/2"	3/4"	1"	1-1/4"					
Hi-Lo	223	312	555	676					
Backer-On	-	436	780	-					

SHEET STEEL GAUGES								
Gauge No.	12	14	16	18	20	22	24	26
Decimal Equivalent	.105"	.075"	.060"	.048"	.036"	.030"	.024"	.018"

The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

#### Installation Guidelines



A standard screwgun with a depth sensitive nosepiece should be used to install cement board fasteners. For optimal fastener performance, the screwgun should be a minimum of 6 amps and have an RPM range of 0-2500.



Adjust the screwgun nosepiece to properly seat the fastener.



Worn or damaged bit tips should be replaced.



The fastener is fully seated when the head is flush with the work surface.



Overdriving may result in torsional failure of the fastener or stripout of the substrate.



The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.



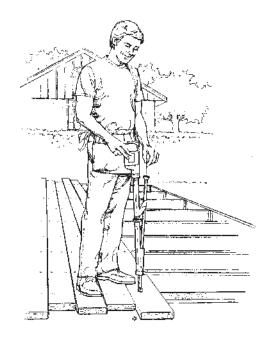


## **DEC-KING**

### **Exterior Wood Screws**

Corrosion resistant fasteners for exterior wood

applications



#### **Applications**

Decking

Base Trim

Lattice

**Ballisters** 

Rail Cap

#### **Product Features**



Coated with Climacoat® for maximum resistance to corrosion, staining and streaking inside the lumber and on the deck.



Recommended for ACQ treated wood.



Pullout strength is superior over nails.



Eliminates wood splitting, nail pops, hammer marks and bent nails.



Available in both #2 Phillips & #2 Square Drive.



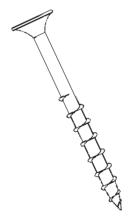


#### **Product Specifications**

**Diameter**.....#6, #7, #8, and #10 Thread Form.....6-10, 7-9, 8-9, 10-8

Head Style.....#2 Phillips, #2 Phillips Square Drive

Drill Point.....Gimlet Finish......Climacoat



#2 Square Drive #2 Phillips





Description	Part Nu Description #2 Square Drive		Applications .
6 x1-1/4"		2176500	1" x 4" or 1" x 6" Base Trim; Lattice
6 x 1-5/8"	2178500	2136500	1" x 4" or 1' x 6" Base Trim; Ballisters; Lattice
7 x 2"	2179500	2138500	5/4" x 4" or 5/4" x 6" Radius Edged Decking; 1" x 4" or 1" x 6" Base Trim; Ballisters; Lattice
8 x 2-1/2"	2180500	2140500	5/4" x 4" or 5/4" x 6" Radius Edged Decking 2" x 4" or 2" x 6" Decking 2" x 6" or 2" x 8" Rail Cap or Base Trim
8 x 3"	2181500	2141500	2" x 4" or 2" x 6" Decking 2" x 6" or 2" x 8" Rail Cap or Base Trim
10 x 3-1/2"	2182500	2142500	2" x 4" or 2" x 6" Decking 2" x 6" or 2" x 8" Rail Cap or Base Trim

#### **Performance Data**

	PULLOUT VALUES (average pounds ultimate) Embedment 2" x 4" Stud Grade S.Y. Pine								
Description	1/2"	3/4"	1"	1-1/4"					
6 x 1-1/4"	182	329	422	_					
6 x 1-5/8"	182	329	422	620					
7 x 2"	189	318	440	630					
8 x 2-1/2"	186	290	502	630					
8 x 3"	186	290	502	645					
10 x 3-1/2"	241	386	522	721					

Note: The values listed are ultimate averages achieved under laboratory conditions. An appropriate safety factor should be applied in these values to achieve a design value.

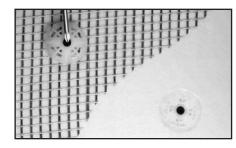




## **GRID-MATE**

Mechanical Fasteners

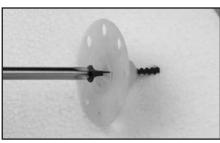
The original mechanical fastening system for Polymer Modified (PM) and Modified PB EIFS.



### GRID-MATE PB Mechanical Fasteners

The ultimate fastening system for all Polymer Based (PB)

Barrier and Water Managed EIFS.



#### **Applications**

**Grid-Mate** All Polymer Modified (PM) Systems.

Modified Stucco Systems.

Expanded lath over rigid insulation.

Fabric and wire mesh over rigid insulation.

Attaching rigid insulation to wood, steel, masonry, or concrete.

**Grid-Mate PB** Attaching expanded polystyrene insulation to all substrates for all Polymer Based (PB) Exterior Insulated Finish Systems (EIFS).

Attaching dense blanket or rigid insulation for parking garages, fireproofing, foundation walls, and soundproofing.

#### **Product Features**

#### **Grid-Mate**

Low profile design seats flush.

"Keying Window" provides a strong bond with all coatings.

Climacoat® and Climaseal® fasteners.

Available with stem for time saving pre-spotting of the plate.

#### Grid-Mate PB

Closure fingers keep coating out of contact with fastener head - no sink marks or bleed throughs.

2" diameter resists and distributes wind loads for a secure system.

Climacoat and Climaseal fasteners.

#### **Product Specifications**

#### **Grid-Mate**

Diameter.....1-3/4" Plate

1-3/4" Plate with stem

*Material*.....White polypropylene

영당 # O 4





Part No. 2117900

#### Grid-Mate PB

Diameter.....2" Round Material.....White polypropylene





Part No. 2189900

#### **Gridmate Washers**

Part Number	Description	Carton Quantity	Carton Weight
2115900	Grid-Mate	1000	4.5 lbs.
2117900	Grid-Mate with Stem	1000	5.0 lbs.







#### Gridmate PB Washer

Part Number	Description	Carton Quantity	Carton Weight
2189900	Grid-Mate PB Wa	asher 1000	11 lbs.





#### **Fasteners**

	Wood/Light Me	etal		Steel Framing				
1	n plywood, OSB, dir			For use with	steel framing from	20 gauge -	12 gauge.	
and light gauge metal (26 gauge - 20 gauge).					<b>Thinning</b>	m <del>a</del>		
Part		Carton	Carton	Part		Carton	Carton	
Number	Description	Qty.	Wgt.	Number	Description	Qty.	Wgt.	
2311500	7 x 1-5/8"	5000	23	2321500	6 x 1-5/8"	5000	25	
2312500	8 x 2"	3500	28	2318500	6 x 2"	3500	28	
2313500	8 x 2-1/2"	2500	21	2319500	8 x 2-5/8"	2500	26	
2314500	8 x 3"	2000	20	2320500	8 x 3"	2000	24	
2315500	8 x 4"	1000	12	2322500	10 x 4"	1000	21	
2316500	10 x 5"	500	23	2323500	10 x 5"	500	13	
2317500	10 x 6"	1000	27					

#### Performance Data Pullout Values (Average lbs. ultimate)

STEEL APPLICATIONS									
Sheet Steel Gauges									
Fastener 26 24 22 20 18 16 14 12									
Wood/Light Metal (Hi-Lo®)	129	178	244	277	-	-	-	-	
Steel (S-12®)	-	-	-	296	471	679	847	1225	

WOOD APPLICATIONS										
Fastener	Fastener Plywood			OSB	Lumber (Embedment)					
Wood/Light Metal	1/2"	5/8"	3/4"	1/2"	1/2"	3/4"	1"	1-1/4"		
(Hi-Lo)	298	432	633	208	183	304	441	652		

The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes. Wind-load test results also available upon request.

#### Installation Guidelines



Use a 0-2500 RPM, 6 amp min. rated screwgun or cordless drill to install fasteners to wood and steel substrates.



Seat Grid-Mate PB washers flush with or maximum 1/16" below insulation surface. Overdriving may damage the washer and insulation.



Fasteners must penetrate steel substrates a minimum of 3 pitches of threads.



Replace worn or damaged bit tips to prevent damage to fastener head and its finish.



Consult EIFS system manufacturers specifications for appropriate fastener spacing.





