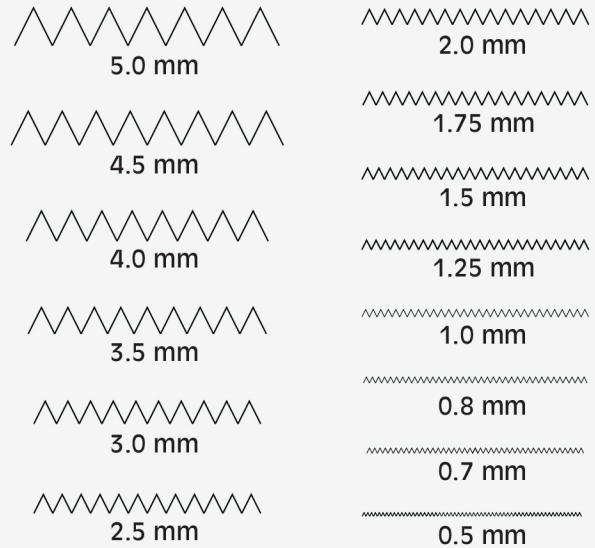


THREAD PITCH CHART

FOR METRIC FASTENERS

Metric Diameter	Pitch mm	
	Coarse Standard	Fine Standard
3mm	0.50	0.35
4mm	0.70	0.50
5mm	0.80	0.50
6mm	1.00	0.75
8mm	1.25	1.00
10mm	1.50	1.25
12mm	1.75	1.25
14mm	2.00	1.50
16mm	2.00	1.50
18mm	2.50	1.50
20mm	2.50	1.50
22mm	2.50	1.50
24mm	3.00	2.00
27mm	3.00	2.00
30mm	3.50	2.00
33mm	3.50	2.00
36mm	4.00	3.00
39mm	4.00	3.00
42mm	4.50	3.00
48mm	5.00	3.00

METRIC THREAD PITCHES



METRIC THREAD DIAMETERS

*Scales check: After printing, measure scale below with a ruler to ensure proper scaling.

